Enertek International

International Consultants in Product
Research, Design, Development
& Certification

BESA HIU Test Report

Tacotherm Dual ZEPTO 10:26

Modules Tested: 1, 2, 7 & 8

Client: Taconova Group

Project Number: E5261 Report Issue: 3

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1 EXECUTIVE SUMMARY

1.1.1 The Tacotherm Dual ZEPTO 10:26 HIU underwent testing to the BESA Technical Standard for UK HIU Test Regime, V3-Rev002 March 2026. Modules 1, 2, 7 & 8 were tested. Summary tables can be seen below, with further technical data shown in each respective test module chapter of this report. VWART calculations can be found within APPENDIX A.

1.1.2 It should be noted that all VWART figures are to within ±2°C tolerance.

Table 1 - Appliance Details and Modules Tested

Manufacturer:	Taconova Group
Model:	Tacotherm Dual ZEPTO 10:26
Modules:	1, 2, 7 & 8

Table 2 - Modules Tested Pass or Fail Summary

Module 1:	Pass
Module 2:	Pass
Module 7:	Pass
Module 8:	Pass

Table 3 - Modules 1 & 7 VWART Information

	VWART (°C)	Volume (m^3)
DHW	17	33.6
Standby	39	15.4
Space Heating	35	35.6

	VWART (°C)
Summer	24
Winter	29
Overall	26

Table 4 - Modules 2 & 8 VWART Information

	VWART (°C)	Volume (m^3)
DHW	23	51.8
Standby	42	47.8
Space Heating	35	64.2

	VWART (°C)
Summer	32
Winter	33
Overall	33

2 BRIEF

2.1.1 Enertek International Limited (EIL), were contracted to receive, install and commission a production sample of the Tacotherm Dual ZEPTO 10:26.

2.1.2 To perform the tasks required for assessing the efficiency of Domestic Hot Water (DHW) and Space Heating (SH) as per the BESA Technical Standard for UK HIU Test Regime, V3-Rev002 March 2026, a publicly available online test regime. This is here-on referred to as the Test Regime throughout this document.

2.1.3 To provide a report detailing the tests carried out and generated results in accordance with the Test Regime criteria, including calculations for Volume Weighted Average Return Temperatures (VWART).

3 DEFINITIONS

3.1.1 The following definitions and abbreviations which have been used within this report can be found in Table 5 below.

Table 5 - Definitions and Abbreviations

Symbol	Description
t_{10}	Temperature, primary source
t_{11}	Temperature, primary side flow connection
t_{12}	Temperature, primary side return connection
t_{21}	Temperature, space heating system return connection
t_{22}	Temperature, space heating system flow connection
t_{31}	Temperature, cold water supply
t_{32}	Temperature, domestic hot water flow from HIU
t_{b1}	Temperature, primary side bypass flow (for non-keep warm configuration)
t_{b2}	Temperature, primary side bypass return (for non-keep warm configuration)
q_1	Volume flow, primary side
q_2	Volume flow, space heating system
q_3	Volume flow, domestic hot water
P_{11}	Static pressure, primary side flow connection
P_{12}	Static pressure, primary side return connection
P_{21}	Static pressure, space heating system return connection
P_{22}	Static pressure, space heating system flow connection
P_{31}	Static pressure, cold water supply
P_{32}	Static pressure, domestic hot water flow from HIU
dP_1	Differential pressure, primary system across HIU
dP_2	Differential pressure, space heating system across HIU
dP_3	Differential pressure, domestic hot water across HIU
Q_{DHW}	Estimated annual energy demand per year for hot water
Q_{SH}	Estimated annual energy demand per year for space heating
n_{DHW}	Number of DHW events per year

H_1	Arithmetic mean of primary side power recorded during test
H_2	Arithmetic mean of space heating power recorded during test
H_3	Arithmetic mean of DHW power recorded during test
h_{DHW}	Annual hours that HIU is producing DHW
h_{SH}	Annual hours that HIU is producing space heating
h_{KWM}	Annual hours that HIU is in keep warm mode
h_{NKWM}	Annual hours that HIU is in non-keep warm mode
V_{DHW}	Volume of primary water recorded during and post-DHW test
V_{SH}	Volume of primary water recorded during space heating tests
V_{KWM}	Volume of primary water recorded during keep warm test
V_{NKWM}	Volume of primary water recorded during non-keep warm test
$Prop_{Summer}$	Proportion of year HIU is operating in “summer” mode
$Prop_{Winter}$	Proportion of year HIU is operating in “winter” mode
$VWART_{DHW}$	DHW Volume Weighted Average Return Temperature
$VWART_{SH}$	Space Heating Volume Weighted Average Return Temperature
$VWART_{KWM}$	Keep Warm Volume Weighted Average Return Temperature
$VWART_{NKWM}$	Non-Keep Warm Volume Weighted Average Return Temperature
$VWART_{WINTER}$	Annual Volume Weighted Average Return Temperature for Heating Period
$VWART_{SUMMER}$	Annual Volume Weighted Average Return Temperature for Non-Heating Period
$VWART_{HIU}$	Total Annual Volume Weighted Average Return Temperature
$W_{thermal}$	Thermal energy use
$W_{electrical}$	Electrical energy use
SH_{PROP}	Annual heating period
NSH_{PROP}	Annual non-space heating period
TMV	Thermostatic mixing valve
TRV	Temperature regulating valve
UFH	Underfloor heating
DHW	Domestic hot water
HIU	Heat interface unit

DPCV	Differential pressure control valve
DRV	Double regulating valve
SH	Space heating
UKAS	United Kingdom Accreditation Service
EIL	Enertek International Limited

4 INTRODUCTION

4.1 Installation of Appliance

4.1.1 The appliance was installed and commissioned (as received) and as defined in the product literature provided. Testing was carried out without further adjustment other than disabling the internal space heating pump and adjusting the setting of the SH and DHW set points through the user interface on the HIU controller to suit the conditions of the HIU test rig.

4.1.2 The HIU rig schematic is shown within Figure 1.

4.1.3 The HIU was commissioned in accordance with the technical manual / installation guide provided by Taconova Group**.** The location of which can be found within the references section of this report.

4.2 Appliance Details

4.2.1 Details of the Tacotherm Dual ZEPTO 10:26 HIU appliance are given in Table 6. Photographs of the installed appliance are given in Figure 20, Figure 21 and Figure 22.

4.2.2 The UK declaration of conformity (CE or UKCA or equivalent) and water regulation 4 certificate can be found within APPENDIX C.

Table 6 - Appliance Details

Item	Description
Manufacturer	Taconova Group
Model	Tacotherm Dual ZEPTO 10:26
Serial Number	696-00505
Year of Manufacture	-
DHW Priority	Yes
EUT Number	EUT 0875
Date Test Item Received	26/06/2025

4.3 Appliance Design Pressures and Temperatures

4.3.1 The maximum design pressures and temperatures of the Tacotherm Dual ZEPTO 10:26 appliance for the primary side and the secondary side for both Space Heating and DHW are given in Table 7.

Table 7 - Appliance Design Pressures and Temperatures

Item	Pressure (bar)	Temperature (°C)	Differential Pressure (bar)
Primary Side	16.0	90	6
Secondary Side Space Heating	2.5	85	-
Secondary Side DHW	9.5	80	-

5 TEST METHOD

5.1 Test Regime

5.1.1 The testing described in this report was carried out in accordance with the test regime. The test regime outlines a series of static and dynamic tests to determine the performance of a HIU's DHW and SH functions. The test regime outlines the test method including the reporting of the results, the performance requirements and the VWART calculations.

5.1.2 Testing was carried out in accordance with Test Module 01.

5.1.3 Testing was carried out in accordance with Test Module 02.

5.1.4 Testing was carried out in accordance with Test Module 07.

5.1.5 Testing was carried out in accordance with Test Module 08.

5.2 Measurement & Uncertainties

5.2.1 All measurements and uncertainties adhere to the requirements stipulated in the BESA Test Regime. All measurements were sampled at a rate of 1 Hz for all tests.

5.2.2 The BESA uncertainties of measurement requirements are as follows:

- Differential Pressure, ± 1.0 kPa
- Temperature, ± 0.1 °C
- Volume Flow (≥ 0.06 l/s) ± 1.5 %
- Volume Flow (< 0.06 l/s), ± 3.0 %

Note: the time constant for the temperature sensors is less than 1.5 s. The time constant for the differential pressure sensors is less than 5s.

5.2.3 EIL's reported uncertainty is based on a standard uncertainty by a coverage factor K=2, providing a level of confidence of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements. The EIL equipment list and uncertainties are given in shown within chapter 11.

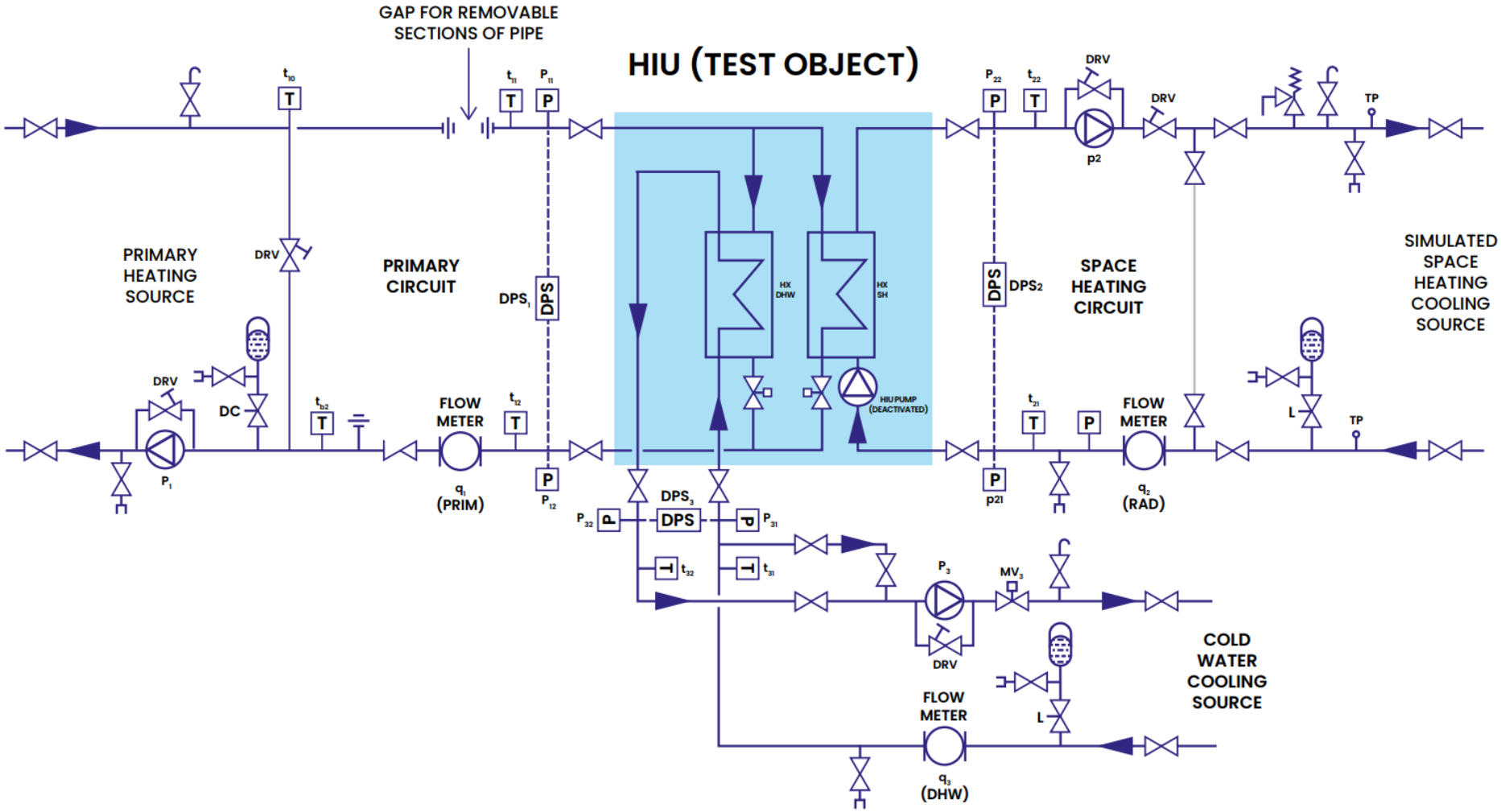

Figure 1 - EIL's HIU Test Rig Schematic which is taken from Appendix B, Figure 4, of Technical Standard for UK HIU Test Regime V3-Rev002: 2026

6 TEST MODULE 1 – SPACE HEATING, HIGH TEMPERATURE, DH70 INDIRECT

6.1 Test Module 1 Information

6.1.1 Objective: Perform static testing to investigate the performance characteristics of the HIU when indirectly meeting a space-heating load given a 55°C/35°C tertiary heating circuit and 70°C primary flow temperature.

6.1.2 The following set of tests are from Test Module 1 – Space Heating, High Temperature, Indirect Heating Module 1-DH70 Indirect – V1-Rev002: 2026.

Table 8 - Module 1 Tests

Module 1 Tests	
01a	DH/70C, Space Heating Indirect 0.5 kW, 55/35°C tertiary, 50 kPa
01b	DH/70C, Space Heating Indirect 1 kW, 55/35°C tertiary, 200 kPa
01c	DH/70C, Space Heating Indirect 4 kW, 55/35°C tertiary, 50 kPa

6.2 Test Module 1 Results

6.2.1 Performance criteria results can be seen in Table 9, test result data can be seen in Table 11 and key metrics can be found in Figure 2, Figure 3 and Figure 4. Best practice criteria can be found in Table 10.

Table 9 - Module 1 Performance Criteria

Module 1 Tests Performance Criteria	
Performance Criteria, Fail if:	**PASS/FAIL**
VWART is above 37°C (to one decimal point)	PASS
Space heating flow temperature, t22, is not maintained at 55°C ± 5.0°C (to one decimal place) for more than one second	PASS
Average space heating flow temperature, t22, across the test is not 55°C ±0.5°C (to one decimal place) (01c only)	PASS
Average space heating flow temperature, t22, across the test is not 55°C -0.5°C / +2.0°C (to one decimal place) (01a and 01b)	PASS

Table 10 - Module 1 Best Practice

Module 1 Best Practice Criteria	
Best Practice Criteria if:	**Best Practice**
VWART is less than or equal to 36°C (to one decimal point)	Achieved
Average space heating flow temperature, t22, across all three tests is within 55°C ±0.5°C	Achieved

Table 11 - Module 1 Test Results

Module 1 Test Results				
Parameter	**Symbol**	**01a (0.5kW)**	**01b (1kW)**	**01c (4kW)**
Temperature, primary side flow connection	t_{11} (°C)	69.9	69.9	70.0
Temperature, primary side return connection	t_{12} (°C)	34.1	35.1	35.9
Volume flow, primary side	q_1 (l/s)	0.0025	0.0072	0.028
Differential pressure, primary system across HIU	dP_1 (kPa)	50	197	50
Arithmetic mean of primary side power recorded during test	H_1 (W)	366.9	1045.0	4005.4
Temperature, space heating system return connection	t_{21} (°C)	34.7	35.0	35.0
Temperature, space heating system flow connection	t_{22} (°C)	54.9	55.0	55.1
Volume flow, space heating system	q_2 (l/s)	0.0059	0.012	0.047
Differential pressure, space heating system across HIU	dP_2 (kPa)	13	12	5
Arithmetic mean of space heating power during test	H_2 (W)	500.1	1045.1	3971.7
Volume Weighted Avg. Return Temp	VWART (°C)	34	35	36
Overall VWART (°C)		35		

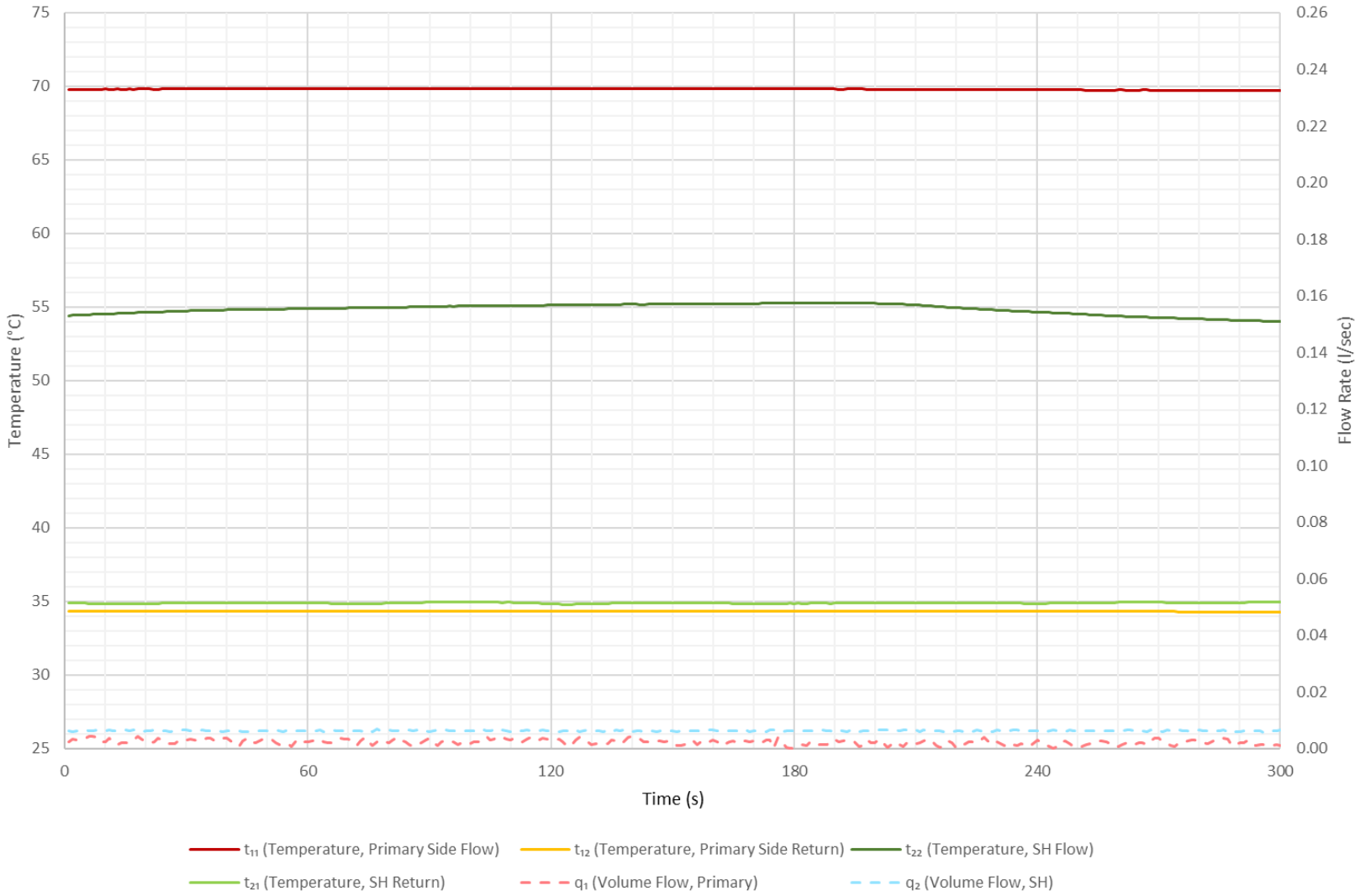

Figure 2 - Test 01a Key Metrics

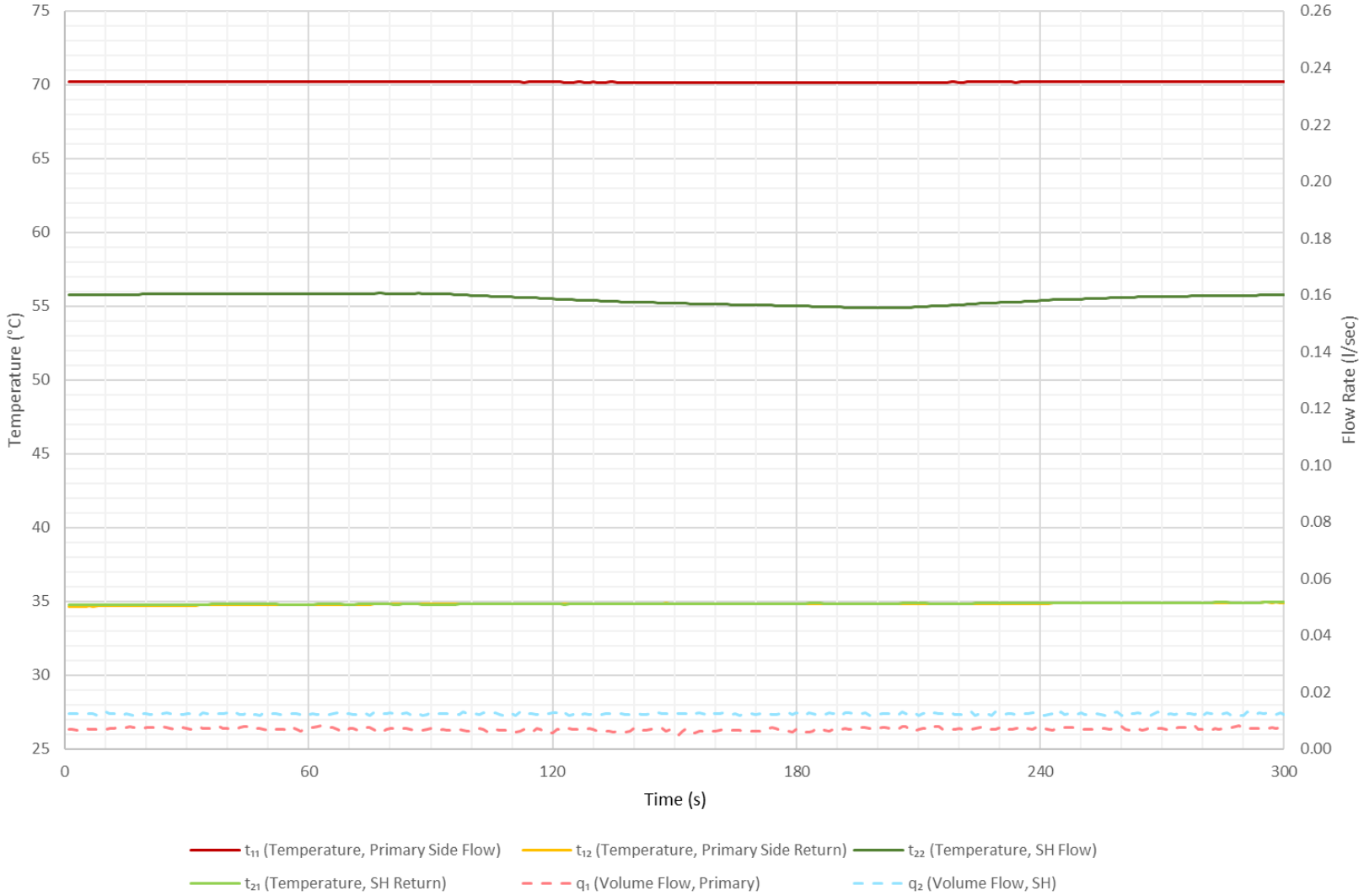

Figure 3 - Test 01b Key Metrics

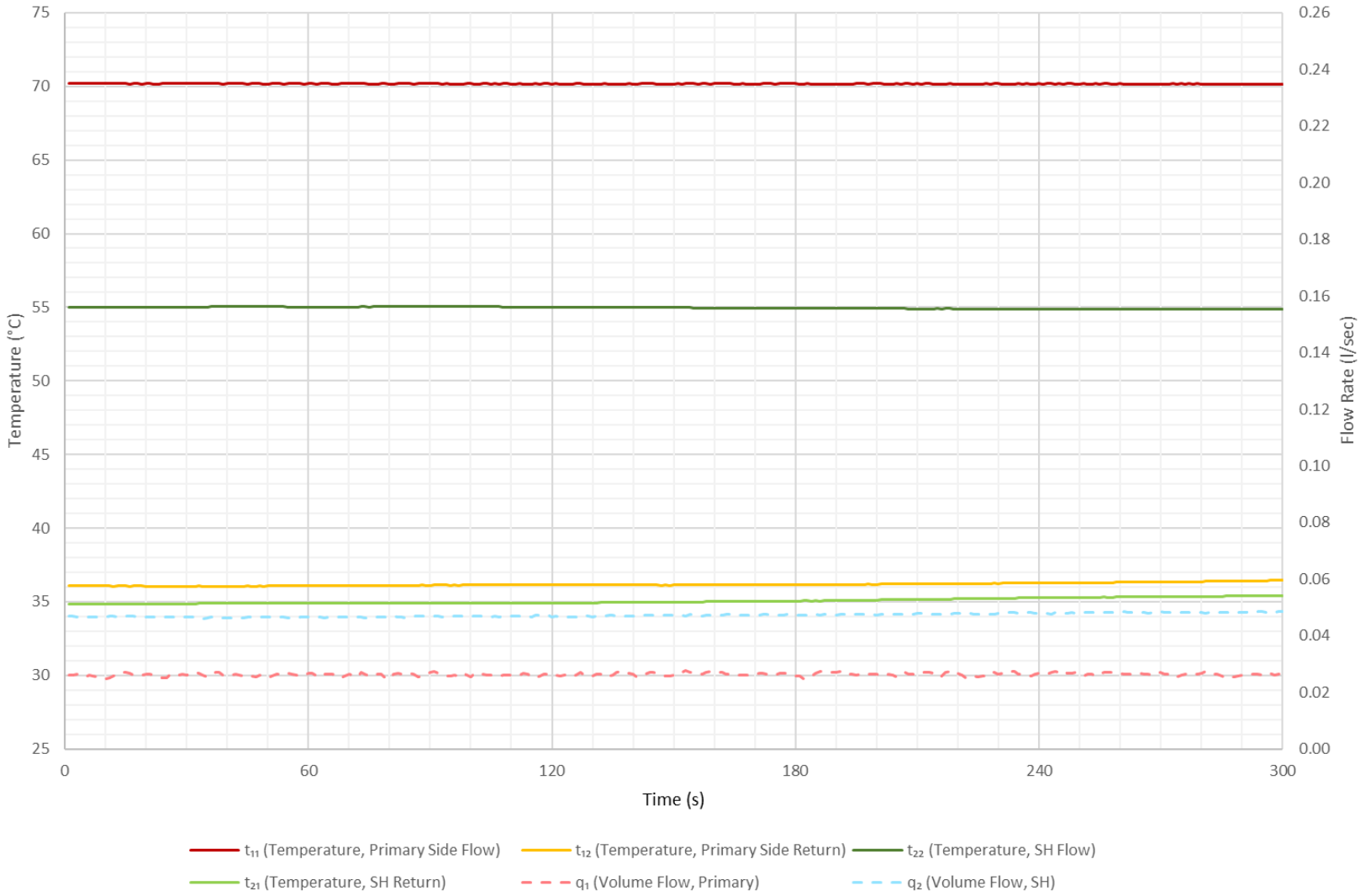

Figure 4 - Test 01c Key Metrics

7 TEST MODULE 2 – SPACE HEATING, LOW TEMPERATURE, DH55 INDIRECT

7.1 Test Module 2 Information

7.1.1 Objective: Perform static testing to investigate the performance characteristics of the HIU when indirectly meeting a space-heating load given a 45°C/35°C tertiary heating circuit and 55°C primary flow temperature.

7.1.2 The following set of tests are from Test Module 2 - Space Heating, Low Temperature, Indirect Heating Module 2-DH55 Indirect – V1-Rev002:2026.

Table 12 - Module 2 Tests

Module 2 Tests	
01d	DH/55C, Space Heating Indirect 0.5 kW, 45/35°C tertiary, 50 kPa
01e	DH/55C, Space Heating Indirect 1 kW, 45/35°C tertiary, 200 kPa
01f	DH/55C, Space Heating Indirect 4 kW, 45/35°C tertiary, 50 kPa

7.2 Test Module 2 Results

7.2.1 Performance criteria results can be seen in Table 13, test result data can be seen in Table 15 and key metrics can be found in Figure 5, Figure 6 and Figure 7. Best practice criteria can be found in Table 14.

Table 13 - Module 2 Performance Criteria

Module 2 Tests Performance Criteria	
Performance Criteria, Fail if:	**PASS/FAIL**
VWART is above 37°C (to one decimal point)	PASS
Space heating flow temperature, t22, is not maintained at 45°C ± 5.0°C (to one decimal place) for more than one second	PASS
Average space heating flow temperature, t22, across the test is not 45°C ±0.5°C (to one decimal place) (01f only)	PASS
Average space heating flow temperature, t22, across the test is not 45°C -0.5°C / +2.0°C (to one decimal place) (01d and 01e)	PASS

Table 14 - Module 2 Best Practice

Module 2 Best Practice Criteria	
Best Practice Criteria if:	**Best Practice**
VWART is less than or equal to 36°C (to one decimal point)	Achieved
Average space heating flow temperature, t22, across all three tests is within 45°C ±0.5°C	Achieved

Table 15 - Module 2 Test Results

Module 2 Test Results				
Parameter	**Symbol**	**01d (0.5kW)**	**01e (1kW)**	**01f (4kW)**
Temperature, primary side flow connection	t_{11} (°C)	55.0	54.8	55.2
Temperature, primary side return connection	t_{12} (°C)	34.2	35.0	35.6
Volume flow, primary side	q_1 (l/s)	0.0062	0.013	0.049
Differential pressure, primary system across HIU	dP_1 (kPa)	52	199	53
Arithmetic mean of primary side power recorded during test	H_1 (W)	536.7	1072.4	3978.4
Temperature, space heating system return connection	t_{21} (°C)	34.7	35.0	35.1
Temperature, space heating system flow connection	t_{22} (°C)	45.0	45.2	45.0
Volume flow, space heating system	q_2 (l/s)	0.012	0.024	0.096
Differential pressure, space heating system across HIU	dP_2 (kPa)	14	13	10
Arithmetic mean of Space heating power during test	H_2 (W)	515.6	1049.1	3951.2
Volume Weighted Avg. Return Temp	VWART (°C)	34	35	36
Overall VWART (°C)		35		

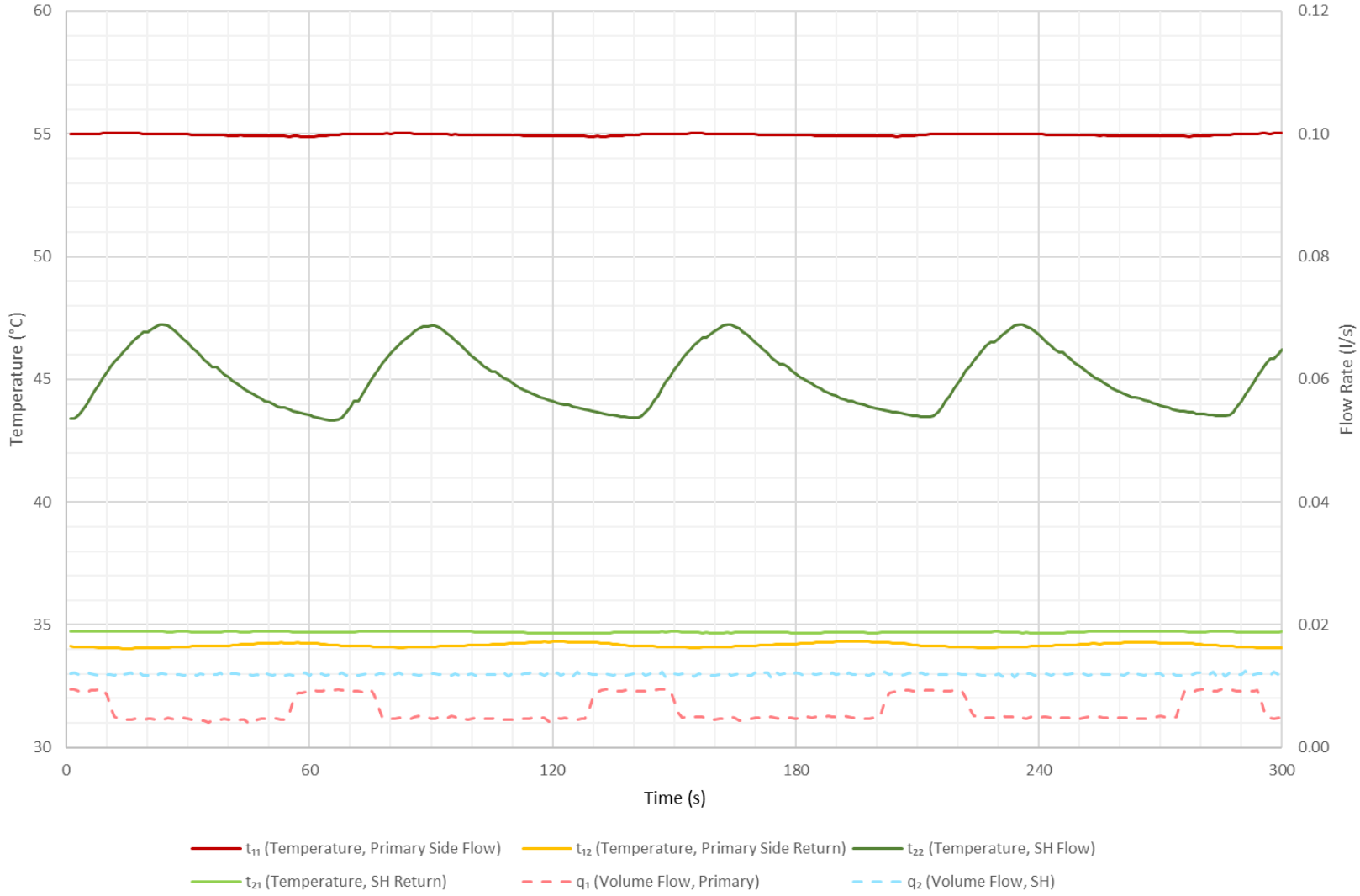

Figure 5 - Test 01d Key Metrics

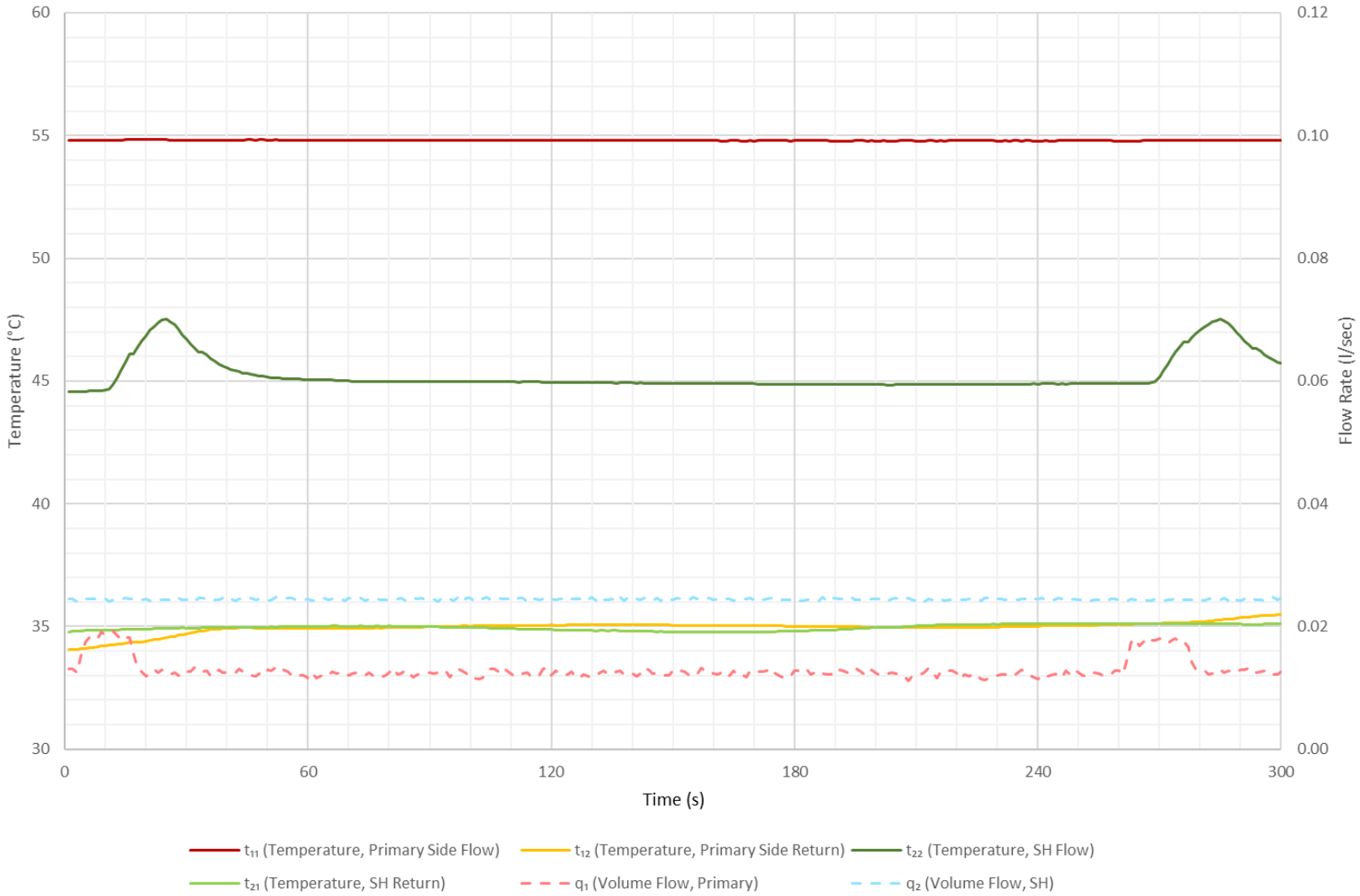

Figure 6 - Test 01e Key Metrics

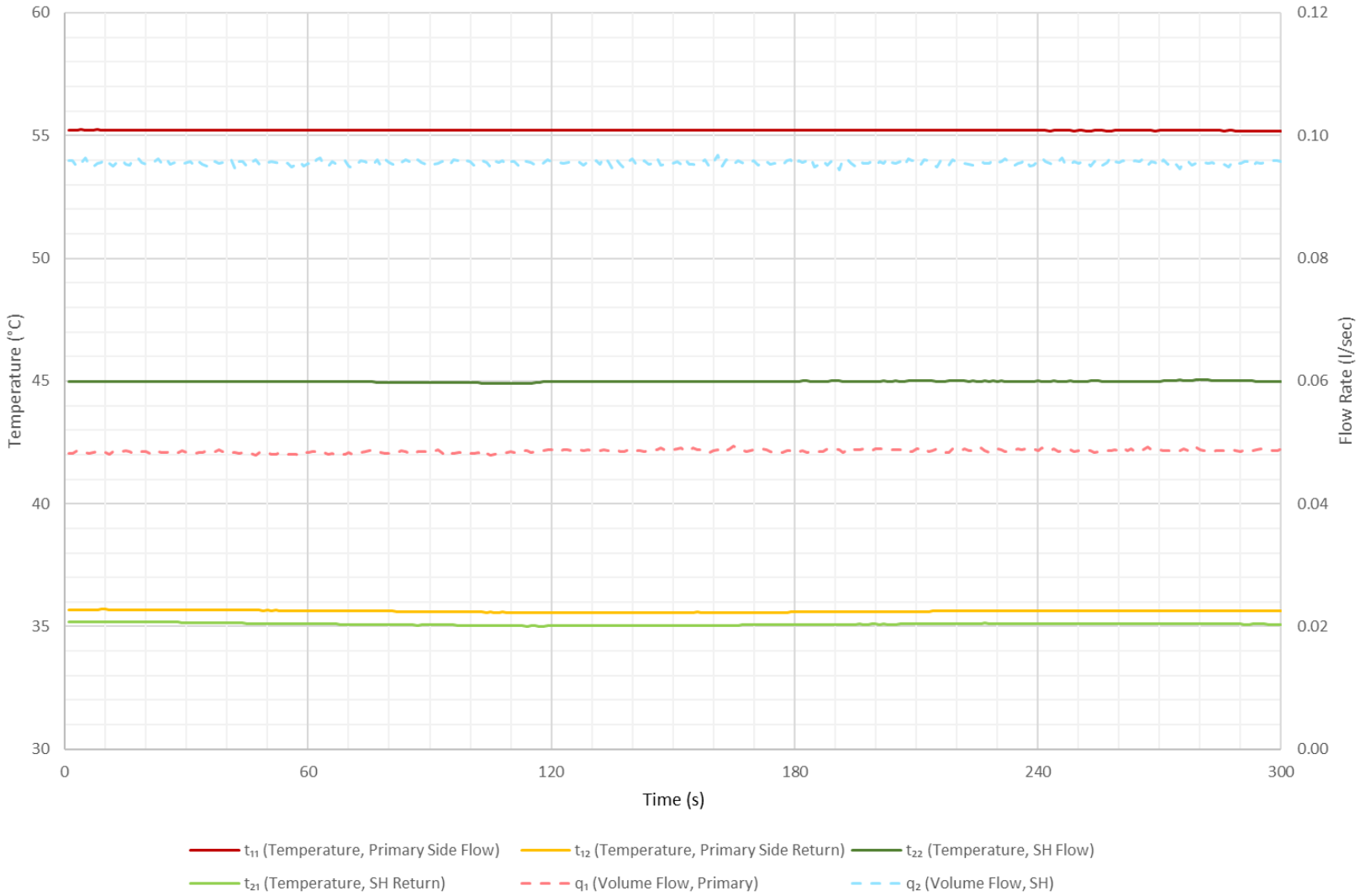

Figure 7 - Test 01f Key Metrics

8 TEST MODULE 7 – DHW, HIGH TEMPERATURE, DH70-KWARM

8.1 Test Module 7 Information

8.1.1 Objective: To explore the performance of the HIU under changing loads, as would be the case in practical operation. Key performance criteria are speed and consistency of DHW delivery to the customer; DHW staying at a safe temperature at all times and the volume weighted average return temperature when supplying space heating or DHW.

8.1.2 The following set of tests are from Test Module 7 – Domestic Hot Water, High Temperature, Keep Warm Hot Water Module 7-DH70-KWarm – V1-Rev002:2026.

Table 16 - Module 7 Tests

Module 7 Tests	
11a	DH/70C, DHW only, 50°C DHW, Variable dP
12a	DH/70C, DHW Low Flow, 50°C DHW, 50kPa
12c	DH/70C, DHW Low Flow, 50°C DHW, 200kPa
13a	DH/70C, DHW Load Test, 50°C DHW
21a	DH/70C, DHW Keep Warm, 50°C DHW
22a	DH/70C, DHW Keep Warm Response Time, 50°C DHW

8.2 Test 11a Information

8.2.1 Objective: To investigate the performance of the HIU when delivering DHW, at a range of flow rates and differential pressures, given a 70°C primary flow temperature. The test investigates HIU operation in terms of DHW delivery and impacts on primary heat network return temperatures.

8.3 Test 11a Results

8.3.1 Performance criteria results can be seen in Table 18, test result data can be seen in Table 17 and key metrics can be found in Figure 8. Best practice criteria can be found in Table 19.

Table 17 - Module 7 Test 11a Results

Module 7 - Test 11a Results			
Parameter	**Symbol**	**Result**	
Maximum and minimum values of t_{32} when there is DHW flow	t_{32} (°C)	55.5	46.3
Number of consecutive seconds where t_{32} > 55°C	(s)	43	
Volume Weighted Avg. Return Temp	VWART (°C)	17	

Table 18 - Module 7 Test 11a Performance Criteria

Module 7 - Test 11a Performance Criteria	
Performance Criteria, Fail if:	**PASS/FAIL**
DHW temperature (t_{32}) exceeds 60.0°C (to one decimal place) for more than 1 second, as this poses a scalding risk	PASS
Primary return temperature (t_{12}) exceeds 55.0°C (to one decimal place) at any point, as this poses a scaling risk	PASS
VWART is above 20°C (to one decimal place)	PASS
Average DHW temperature (t_{32}) is not 50.0°C ±1°C (to one decimal place) for the final 150 seconds of each of the 180 second DHW flow periods	PASS
DHW temperature (t_{32}) is not being maintained at 50.0°C ±3°C (to one decimal place) for >150 seconds of each of the DHW flow periods	PASS
DHW temperature (t_{32}) drops below 45.0°C (to one decimal place) for more than 5 consecutive seconds, as this would impact resident comfort	PASS

Table 19 - Module 7 Test 11a Best Practice

Module 7 – Test 11a Best Practice Criteria	
Best Practice Criteria if:	**Best Practice**
VWART is less than or equal to 15°C (to one decimal place)	Not Achieved
DHW temperature (t_{32}) is being maintained at 50.0°C ±2°C throughout periods of DHW flow	Not Achieved
DHW temperature (t_{32}) doesn't drop below 45.0°C (to one decimal place) for more than 2 consecutive seconds	Achieved

Figure 8 - Test 11a Key Metrics

8.4 Test 12a / 12c Information

8.4.1 Objective: To investigate the stability of DHW temperature at low flow rates. During operation, domestic hot water is sometimes drawn off at extremely low flow rates. Test 12 investigates the ability of the system to meet this condition by measuring the temperature at test point t_{32} at a flow rate of 0.02 l/s.

8.4.2 Test 12a performs the low flow test at 50kPa differential pressure.

8.4.3 Test 12c performs the low flow test at 200kPa differential pressure.

8.5 Test 12a / 12c Results

8.5.1 The HIU was able to deliver DHW at low flow rate above 45.0°C at the end of the 180 second period of low flow DHW.

8.5.2 The HIU was able to deliver stable DHW flow temperature (at t_{32}), defined as ability to maintain 50.0 ±3.0°C (1 decimal place) during the last 60 seconds of the test.

8.5.3 Performance criteria results can be seen in Table 21, test result data can be seen in Table 20 and key metrics can be found in Figure 9 and Figure 10. Best practice criteria can be found in Table 22.

Table 20 - Module 7 Test 12 Results

Module 7 - Test 12 Results					
Parameter	**Symbol**	**12a Result**		**12c Result**	
Maximum and minimum values of t_{32} when there is low DHW flow	t_{32} (°C)	57.5	49.8	60.0	50.3
Number of consecutive seconds where t_{32} > 55°C	(s)	28		57	

Table 21 - Module 7 Test 12 Performance Criteria

Module 7 - Test 12 Performance Criteria	
Performance Criteria, Fail if:	**PASS/FAIL**
DHW temperature (t_{32}) exceeds 60.0°C (to one decimal place) for more than 1 second, as this poses a scalding risk	PASS
Primary return temperature (t_{12}) exceeds 55.0°C (to one decimal place) at any point, as this poses a scaling risk	PASS
DHW temperature (t_{32}) is not maintained at 50°C ±3°C (to one decimal place) for more than 60 seconds	PASS

Table 22 - Module 7 Test 12 Best Practice

Module 7 – Test 12 Best Practice Criteria	
Best Practice Criteria if:	**Best Practice**
DHW temperature (t32) is maintained at 50°C ±2°C (to one decimal place) throughout the test for both test 12a and 12c.	Not Achieved

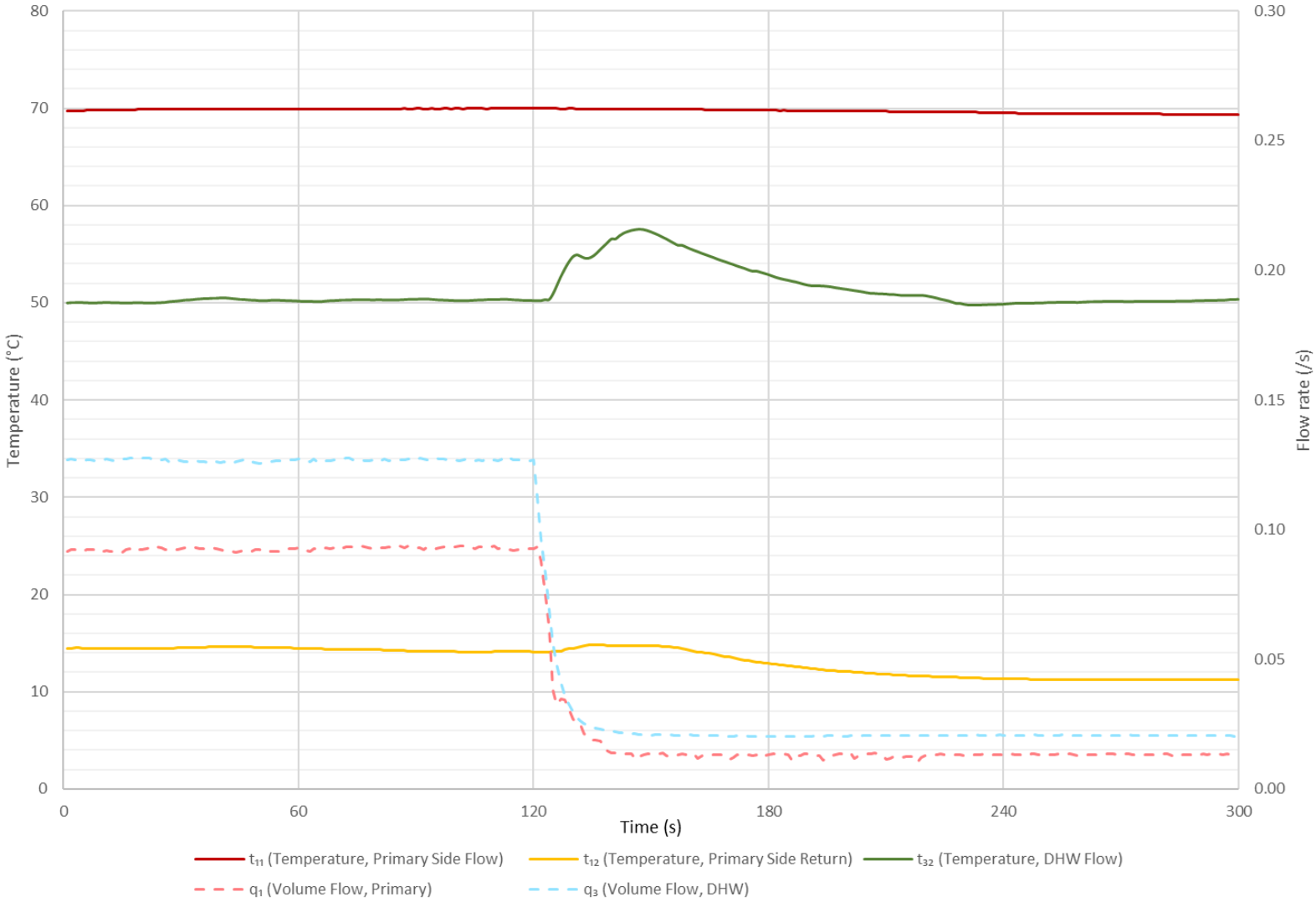

Figure 9 - Test 12a Key Metrics

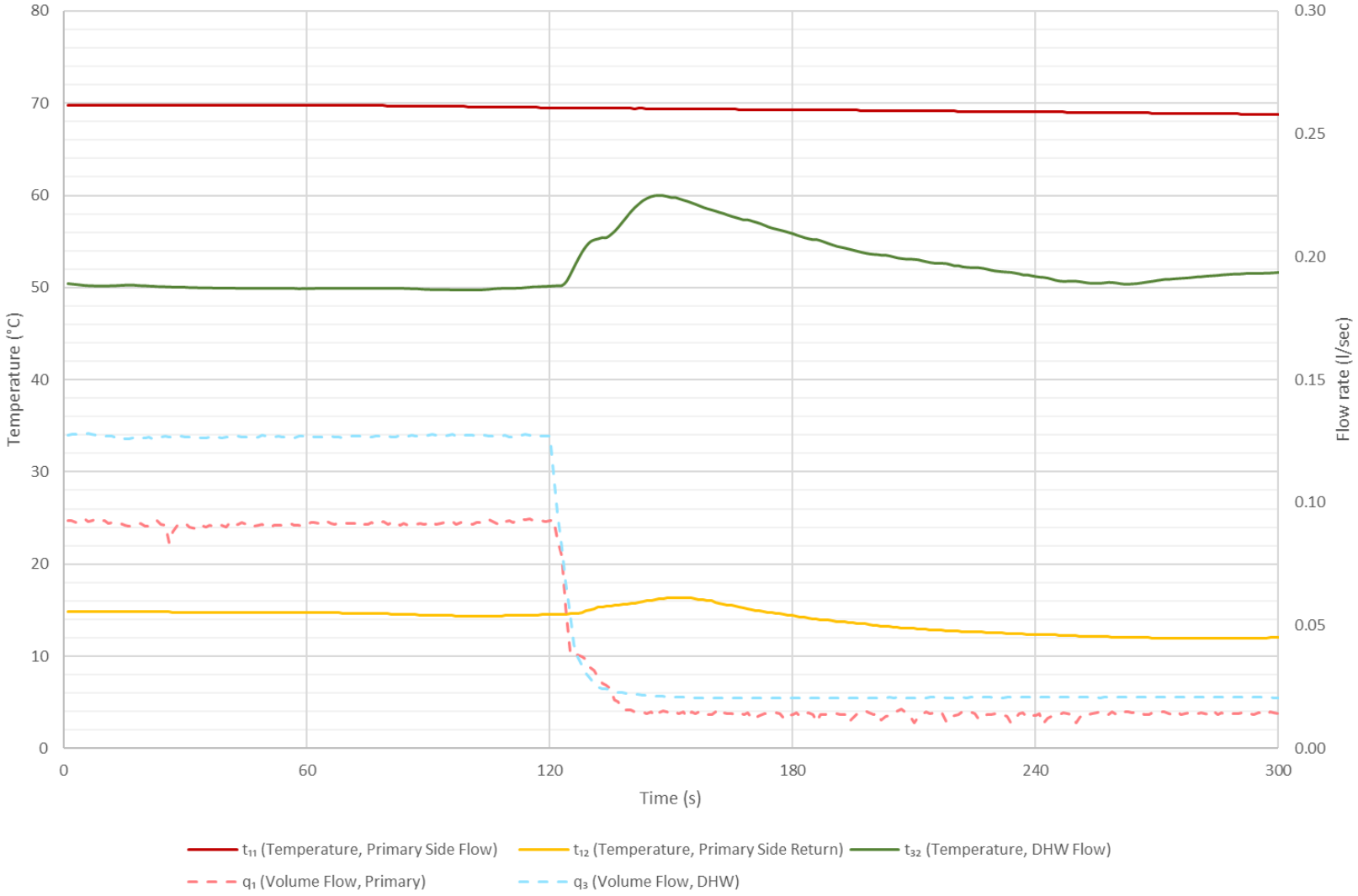

Figure 10 - Test 12c Key Metrics

8.6 Test 13a Information

8.6.1 Objective: To measure the maximum heat output (kW) and flow (l/sec) DHW output that can be delivered from the HIU. The HIU shall be set to deliver 50°C and the maximum DHW power output shall be measured with a flow step change and the peak value recorded when the DHW flow temperature is above 45°C.

8.7 Test 13a Results

8.7.1 The maximum DHW heat output was recorded as 42.0 kW, with a measured flow rate of 0.259 l/s, when producing minimum DHW at 45°C or above (Temperature achieved at final step 48.7 °C).

8.7.2 The recorded DHW line pressure drop across the HIU was 241 kPa.

8.7.3 The number of consecutive seconds where t_{32} > 55°C was 0 seconds.

8.7.4 Performance criteria results can be seen in Table 23, test result data can be seen in Table 24 and key metrics can be found in Figure 11.

8.7.5 The unit has a maximum flowrate of 0.27 l/min, which is why the test was stopped at the 0.30 L/s step.

8.7.6 The maximum output has been quoted from the penultimate step of the test (which was undertaken at a target DHW flow rate of 0.30 l/s, with 0.25 l/s as the measured flow rate), as in the subsequent step, the DHW flow rate of 0.30 l/s was not achieved, even though the HIU was still able to produce a DHW temperature of greater than 45°C, therefore the test was stopped and the maximum rating taken from the 0.27 l/s step.

Table 23 - Module 7 Test 13a Performance Criteria

Module 7 - Test 13a Performance Criteria	
Performance Criteria, Fail if:	**PASS / FAIL**
DHW (at t_{32}) is less than 50°C ±1.0°C (to one decimal place) at 0.13 l/s flow rate, as the HIU must be able to produce DHW to the target temperature at a moderate load	PASS
DHW temperature (t_{32}) exceeds 60.0°C (to one decimal place) for more than 1 second, as this poses a scalding risk	PASS
Primary return temperature (t_{12}) exceeds 55.0°C (to one decimal place) at any point, as this poses a scaling risk	PASS

Table 24 - Module 7 Test 13a Results

Module 7 - Test 13a Results – Mean Average of Last 10 Seconds											
Parameter	**Symbol**	**0.15 l/s (25kW)**	**0.18 l/s (30kW)**	**0.21 l/s (35kW)**	**0.24 l/s (40kW)**	**0.27 l/s (45kW)**	**0.30 l/s (50kW)**	**0.33 l/s (55kW)**	**0.36 l/s (60kW)**	**0.39 l/s (65kW)**	**0.42 l/s (70kW)**
Temperature, primary side flow connection	t_{11} (°C)	69.2	69.6	69.7	69.7	**69.7**	69.7	-	-	-	-
Temperature, primary side return connection	t_{12} (°C)	15.4	15.4	15.5	16.5	**16.5**	16.7	-	-	-	-
Volume flow, primary side	q_1 (l/s)	0.112	0.133	0.151	0.175	**0.188**	0.187	-	-	-	-
Arithmetic mean of primary side power recorded during test	H_1 (kW)	25.3	30.2	34.3	39.0	**41.9**	41.6	-	-	-	-
Temperature, cold water supply	t_{31} (°C)	10.0	9.5	9.7	10.1	**9.9**	9.8	-	-	-	-
Temperature, domestic hot water flow from HIU	t_{32} (°C)	50.3	49.7	48.8	49.1	**48.7**	49.6	-	-	-	-
Volume flow, domestic hot water	q_3 (l/s)	0.153	0.183	0.211	0.241	**0.259**	0.250	-	-	-	-
Differential pressure, domestic hot water across HIU	dP_3 (kPa)	48	67	90	126	**241**	260	-	-	-	-
Arithmetic mean of DHW power recorded during test	H_3 (kW)	25.8	30.7	34.5	39.2	**42.0**	41.6	-	-	-	-

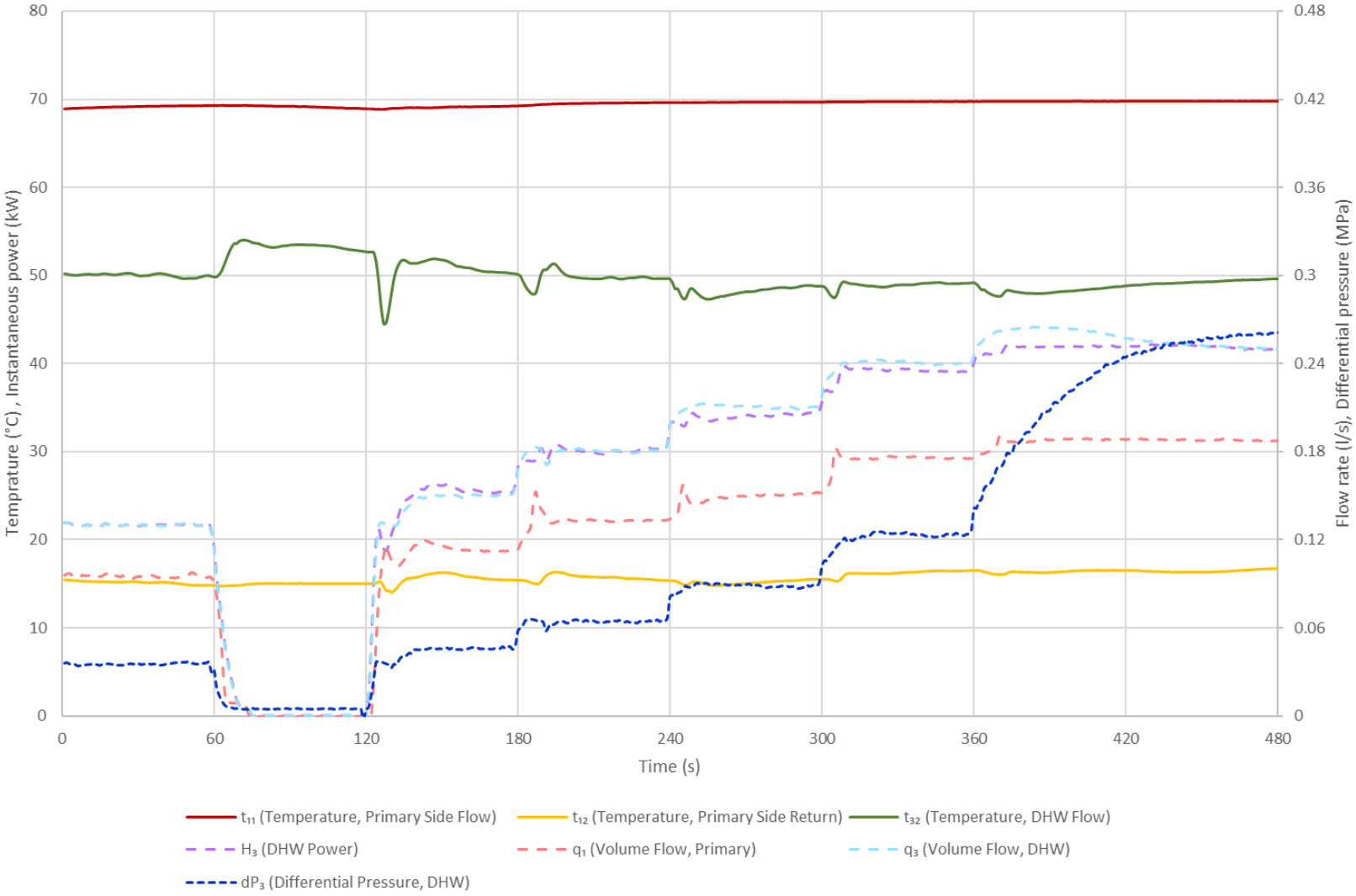

Figure 11 - Test 13a Key Metrics

8.8 Test 21a Information

8.8.1 Objective: To establish HIU performance during periods of no load, when operating in Keep Warm mode.

8.9 Test 21a Results

8.9.1 The Keep Warm operation is valid (based on Test 22a response time criteria).

8.9.2 The Keep Warm does not undergo cycling (i.e. t_{11} varies by more than ±3 °C during the final 3 hours of the test).

8.9.3 Performance criteria results can be seen in Table 26, test result data can be seen in Table 25 and key metrics can be found in Figure 12. Best practice criteria can be found in Table 27.

Table 25 - Module 7 Test 21a Results

Module 7 - Test 21a Results		
Parameter	**Symbol**	**Result**
Mean average volume flow, primary side	q_1 (l/s)	0.0006
Mean average of primary side power recorded during test	H_1 (kW)	0.02
Mean average electrical energy use	$W_{electrical}$ (W)	4.8
Mean average thermal energy use	$W_{thermal}$ (W)	24.7
Overall energy loss per day	(kWh)	0.709
Overall keep warm volume weighted avg. return temp	VWART (°C)	39

Table 26 - Module 7 Test 21a Performance Criteria

Module 7 - Test 21a Performance Criteria	
Performance Criteria, Fail if:	**PASS/FAIL**
VWART is above 44°C (to one decimal place)	PASS
Primary return temperature (t_{12}) exceeds 55.0°C (to one decimal place) at any point, as this poses a scaling risk	PASS
Primary supply temperature to the HIU (t_{11}) drops to below 39°C	PASS
HIU overall energy losses are greater than 1.000 kWh/day (to three decimal places)	PASS
Test 22a DHW temperature response time test fails (i.e. the HIU Keep Warm operation is not a valid Keep Warm)	PASS

Table 27 - Module 7 Test 21a Best Practice

Module 7 – Test 21a Best Practice Criteria	
Best Practice Criteria if:	**Best Practice**
HIU overall energy losses are less than or equal to 0.700 kWh/day (to three decimal places)	Not Achieved

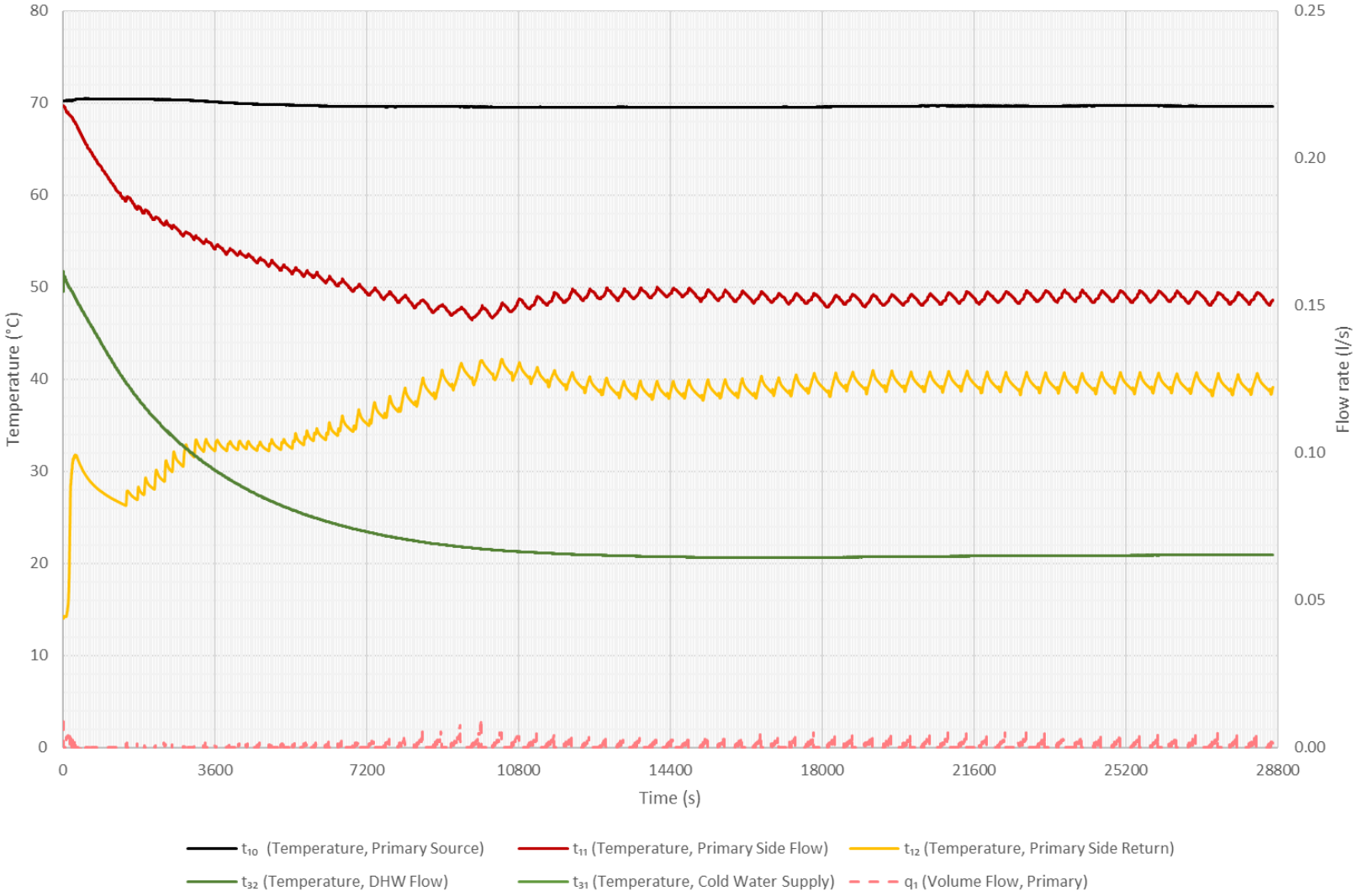

Figure 12 - Test 21a Key Metrics

8.10 Test 22a Information

8.10.1 Objective: To investigate DHW delivery time after a period of at least 8 hours Keep Warm only operation. This tests if the HIU can supply Domestic Hot Water within an acceptable time of turning on the tap, which is a basic comfort requirement.

8.11 Test 22a Results

8.11.1 The Keep Warm operation is valid (based on response time criteria shown in Test 22 performance criteria).

8.11.2 Performance criteria results can be seen in Table 29, test result data can be seen in Table 28 and key metrics can be found in Figure 13. Best practice criteria can be found in Table 30.

Table 28 - Module 7 Test 22a Results

Module 7 - Test 22a Results		
Parameter	**Symbol**	**Result**
Time taken for t_{32} to reach 45.0°C and not subsequently drop below 42.0°C	(s)	10
Number of consecutive seconds where t_{32} > 55°C	(s)	0
Mean average volume flow, primary side	q_1 (l/s)	0.106

Table 29 - Module 7 Test 22a Performance Criteria

Module 7 - Test 22a Performance Criteria	
Performance Criteria, Fail if:	**PASS/FAIL**
DHW response time takes more than 15 seconds to reach 45.0°C (to one decimal place) at t_{32} while not dropping below 42.0°C (to one decimal place) thereafter	PASS
DHW temperature (t_{32}) exceeds 60.0°C (to one decimal place) for more than 1 second, as this poses a scalding risk	PASS
Primary return temperature (t_{12}) exceeds 55.0°C (to one decimal place) at any point, as this poses a scaling risk	PASS

Table 30 - Module 7 Test 22a Best Practice

Module 7 – Test 22a Best Practice Criteria	
Best Practice Criteria if:	**Best Practice**
DHW response time at t32 is less than or equal to 10 seconds	Achieved

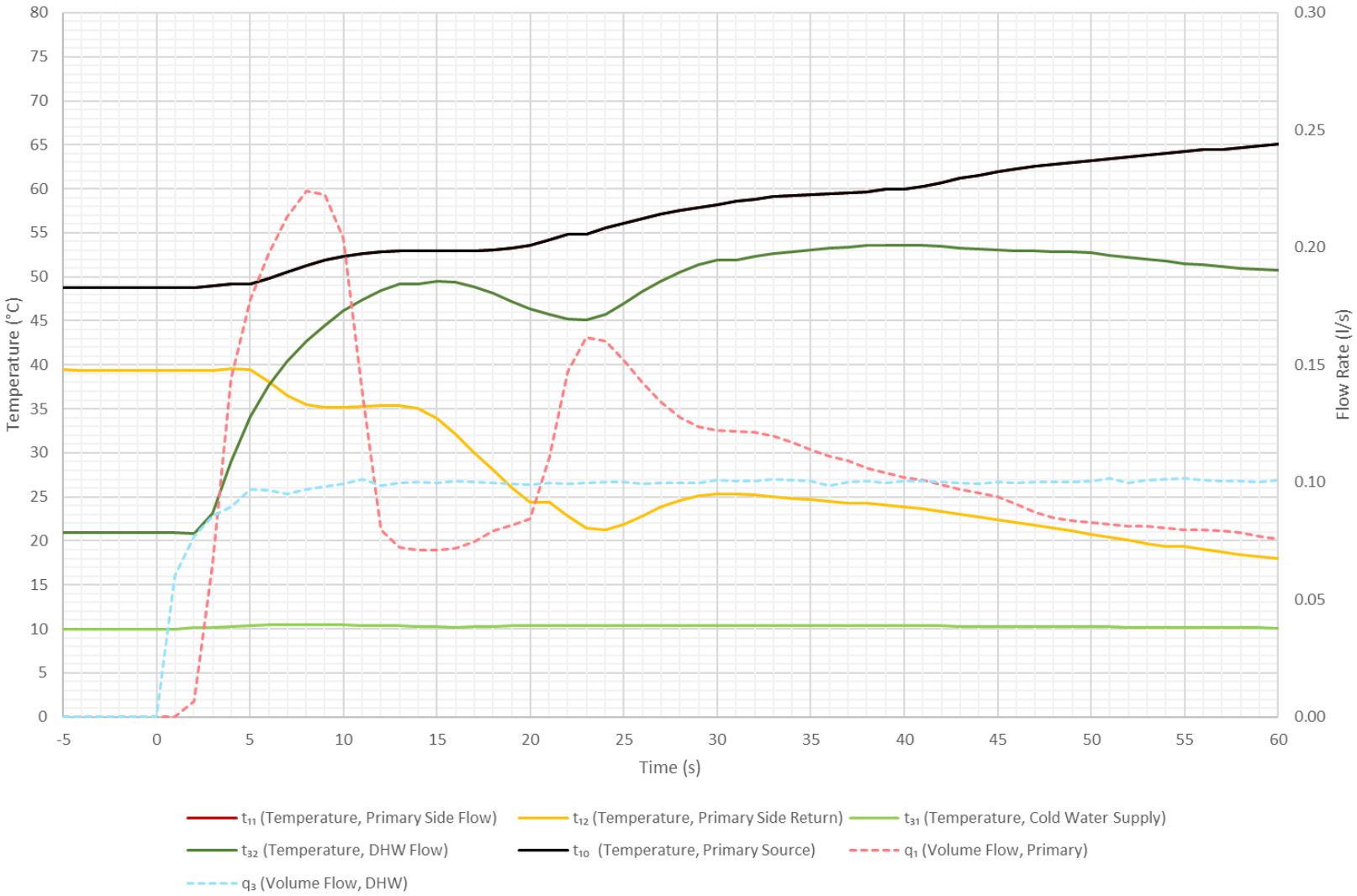

Figure 13 - Test 22a Key Metrics

9 TEST MODULE 8 – DHW, LOW TEMPERATURE, DH55-KWARM

9.1 Test Module 8 Information

9.1.1 Objective: To explore the performance of the HIU under changing loads, as would be the case in practical operation. Key performance criteria are speed and consistency of DHW delivery to the customer; DHW staying at a safe temperature at all times and the volume weighted average return temperature when supplying space heating or DHW.

9.1.2 The following set of tests are from Test Module 8 – Domestic Hot Water, Low Temperature, Keep Warm Hot Water Module 8-DH55-KWarm – V1-Rev002:2026.

Table 31 - Module 8 Tests

Module 8 Tests	
11b	DH/55C, DHW only, 50°C DHW, variable dP
12b	DH/55C, DHW Low Flow, 50°C DHW, 50kPa
12d	DH/55C, DHW Low Flow, 50°C DHW, 200kPa
13b	DH/55C, DHW Load Test, 50°C DHW
21b	DH/55C, DHW Keep Warm, 50°C DHW
22b	DH/55C, DHW Keep Warm Response Time, 50°C DHW

9.2 Test 11b Information

9.2.1 Objective: To investigate the performance of the HIU when delivering DHW, at a range of flow rates and differential pressures, given a 55°C primary flow temperature. The test investigates HIU operation in terms of DHW delivery and impacts on primary heat network return temperatures.

9.3 Test 11b Results

9.3.1 Performance criteria results can be seen in Table 33, test result data can be seen in Table 32 and key metrics can be found in Figure 14. Best practice criteria can be found in Table 34.

Table 32 - Module 8 Test 11b Results

Module 8 - Test 11b Results			
Parameter	**Symbol**	**Result**	
Maximum and minimum values of t_{32} when there is DHW flow	t_{32} (°C)	52.5	45.1
Number of consecutive seconds where t_{32} > 55°C	(s)	0	
Overall DHW Volume Weighted Avg. Return Temp	VWART (°C)	23	

Table 33 - Module 8 Test 11b Performance Criteria

Module 8 - Test 11b Performance Criteria	
Performance Criteria, Fail if:	**PASS/FAIL**
DHW temperature (t_{32}) exceeds 60.0°C (to one decimal place) for more than 1 second, as this poses a scalding risk	PASS
Primary return temperature (t_{12}) exceeds 55.0°C (to one decimal place) at any point, as this poses a scaling risk	PASS
VWART is above 25°C (to one decimal place)	PASS
Average DHW temperature (t_{32}) is not 50.0°C ±1°C (to one decimal place) for the final 150 seconds of each of the 180 second DHW flow periods	PASS
DHW temperature (t_{32}) is not being maintained at 50.0°C ±3°C (to one decimal place) for >150 seconds of each of the DHW flow periods	PASS
DHW temperature (t_{32}) drops below 45.0°C (to one decimal place) for more than 5 consecutive seconds, as this would impact resident comfort	PASS

Table 34 - Module 8 Test 11b Best Practice

Module 8 – Test 11b Best Practice Criteria	
Best Practice Criteria if:	**Best Practice**
VWART is less than or equal to 19°C (to one decimal place)	Not Achieved
DHW temperature (t32) is being maintained at 50.0°C ±2°C throughout periods of DHW flow	Not Achieved
DHW temperature (t32) doesn't drop below 45.0°C (to one decimal place) for more than 2 consecutive seconds	Achieved

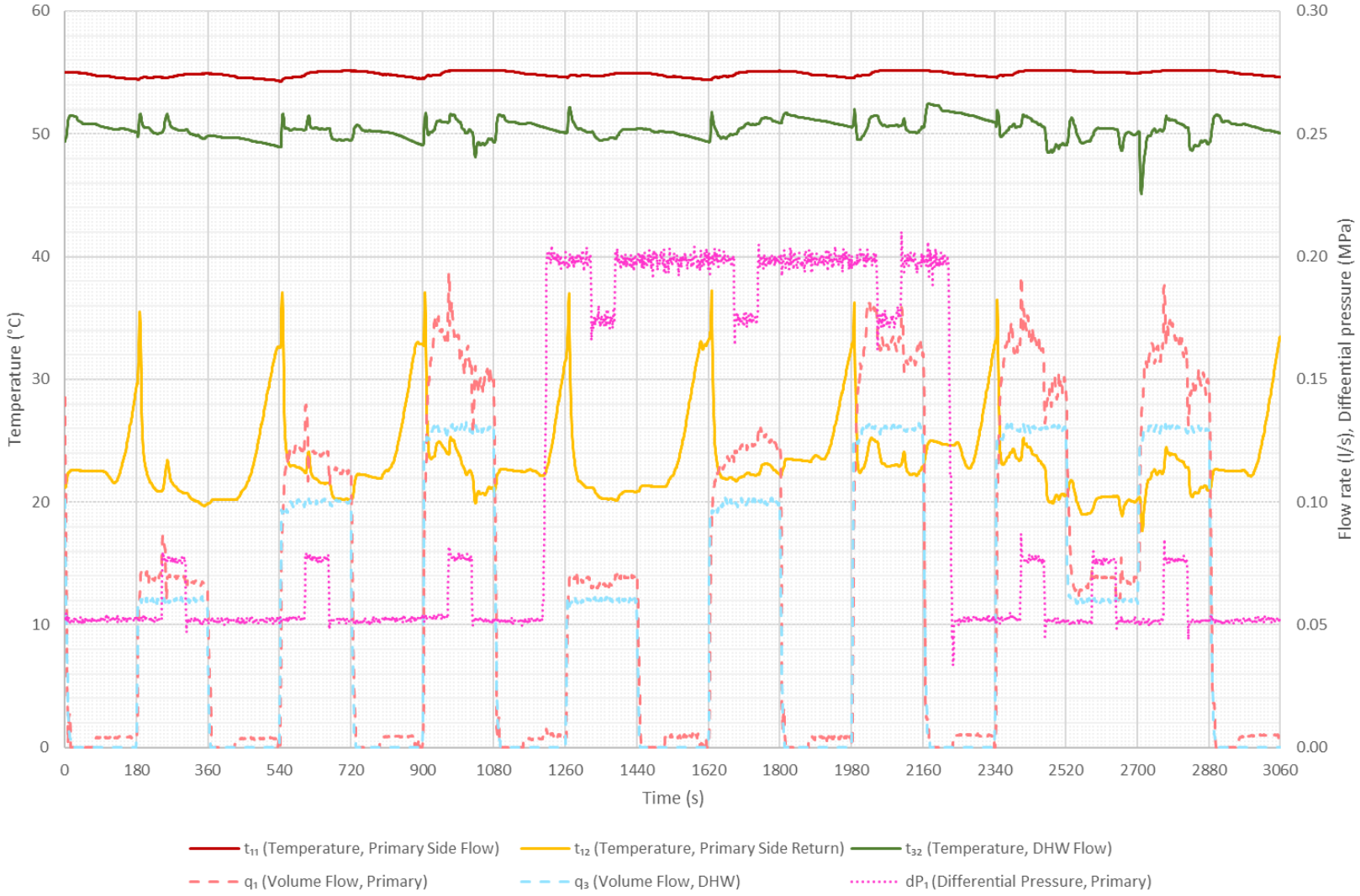

Figure 14 - Test 11b Key Metrics

9.4 Test 12b / 12d Information

9.4.1 Objective: To investigate the stability of DHW temperature at low flow rates. During operation, domestic hot water is sometimes drawn off at extremely low flow rates. Test 12 investigates the ability of the system to meet this condition by measuring the temperature at test point t_{32} at a flow rate of 0.02 l/s.

9.4.2 Test 12b performs the low flow test at 50kPa differential pressure

9.4.3 Test 12d performs the low flow test at 200kPa differential pressure

9.5 Test 12b / 12d Results

9.5.1 The HIU was able to deliver DHW at low flow rate above 45.0°C at the end of the 180 second period of low flow DHW.

9.5.2 The HIU was able to deliver stable DHW flow temperature (at t_{32}), defined as ability to maintain 50.0 ±3.0°C (1 decimal place) during the last 60 seconds of the test.

9.5.3 Performance criteria results can be seen in Table 36, test result data can be seen in Table 35 and key metrics can be found in Figure 15 and Figure 16. Best practice criteria can be found in Table 37.

Table 35 - Module 8 Test 12 Results

Module 8 - Test 12 Results					
Parameter	**Symbol**	**12b Result**		**12d Result**	
Maximum and minimum values of t_{32} when there is low DHW flow	t_{32} (°C)	53.3	47.2	52.6	49.9
Number of consecutive seconds where t_{32} > 55°C	(s)	0		0	

Table 36 - Module 8 Test 12 Performance Criteria

Module 8 - Test 12 Performance Criteria	
Performance Criteria, Fail if:	**PASS/FAIL**
DHW temperature (t_{32}) exceeds 60.0°C (to one decimal place) for more than 1 second, as this poses a scalding risk	PASS
Primary return temperature (t_{12}) exceeds 55.0°C (to one decimal place) at any point, as this poses a scaling risk	PASS
DHW temperature (t_{32}) is not maintained at 50°C ±3°C (to one decimal place) for more than 60 seconds	PASS

Table 37 - Module 8 Test 12 Best Practice

Module 8 – Test 12 Best Practice Criteria	
Best Practice Criteria if:	**Best Practice**
DHW temperature (t32) is maintained at 50°C ±2°C (to one decimal place) throughout the test for both test 12b and 12d	Not Achieved

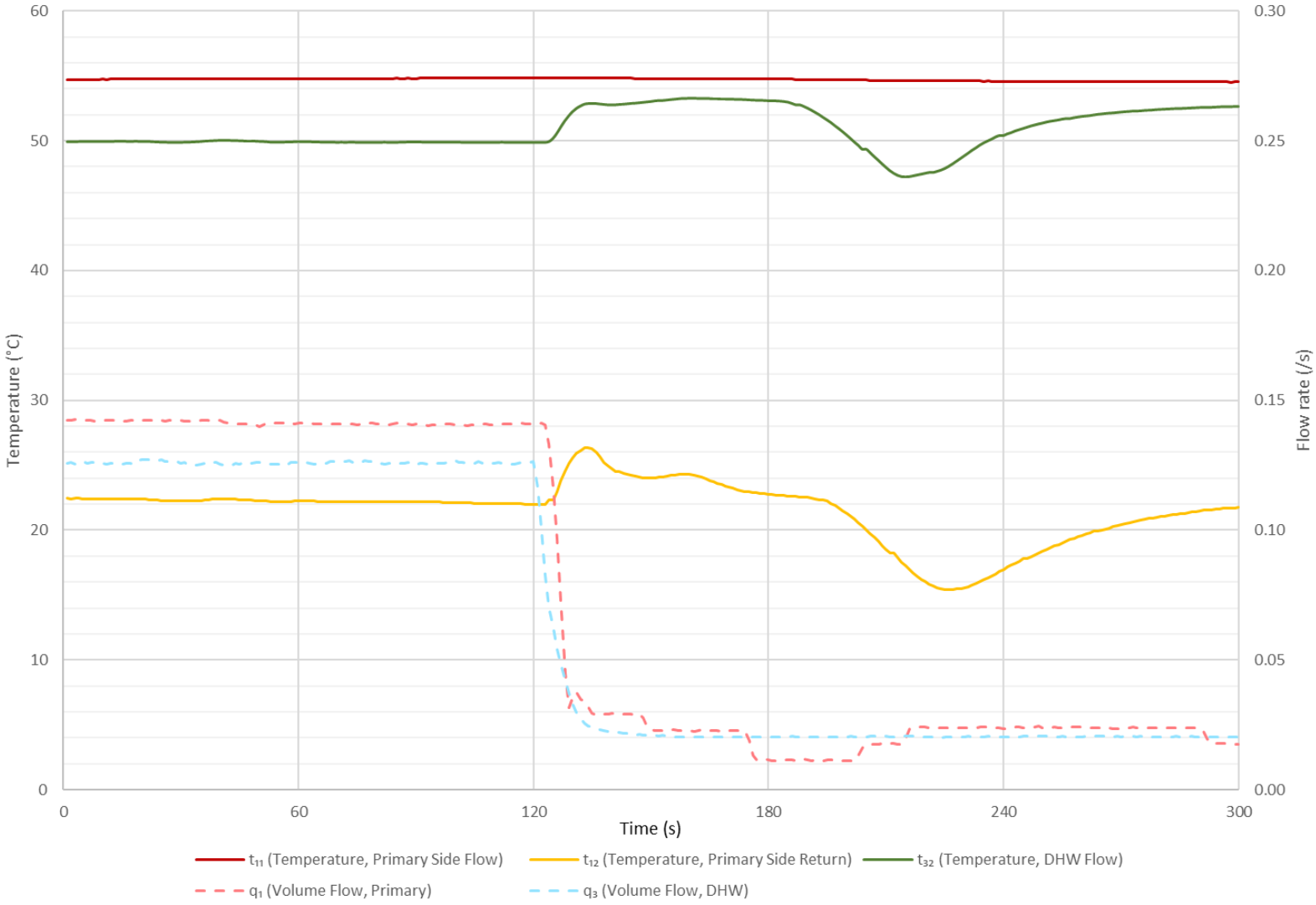

Figure 15 - Test 12b Key Metrics

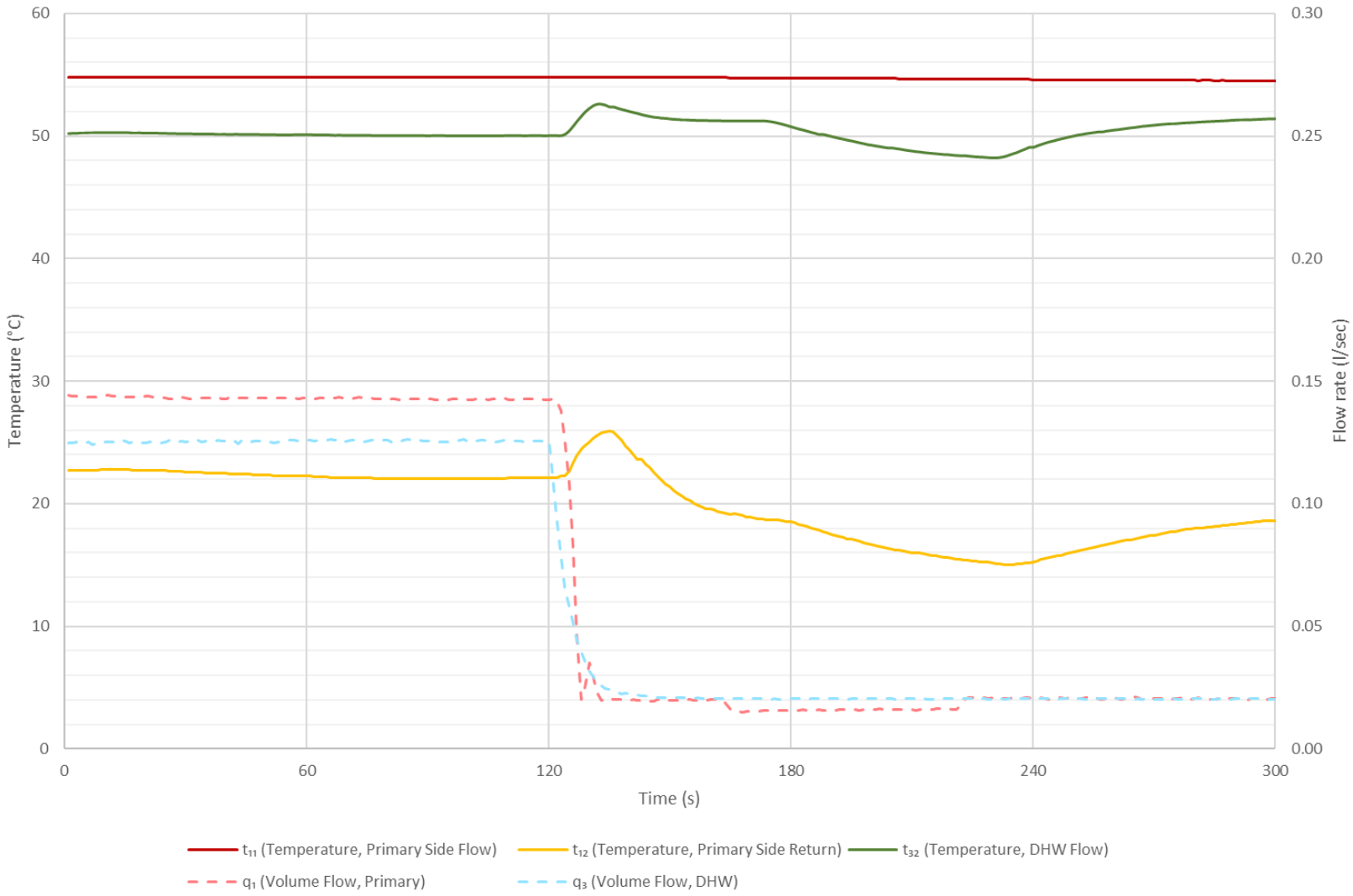

Figure 16 - Test 12d Key Metrics

9.6 Test 13b Information

9.6.1 Objective: To measure the maximum heat output (kW) and flow (l/sec) DHW output that can be delivered from the HIU. The HIU shall be set to deliver 50°C and the maximum DHW power output shall be measured with a flow step change and the peak value recorded when the DHW flow temperature is above 45°C.

9.7 Test 13b Results

9.7.1 The maximum DHW heat output was recorded as 36.1 kW, with a measured flow rate of 0.241 l/s, when producing minimum DHW at 45°C or above. (Temperature achieved at final step 44.1 °C).

9.7.2 The recorded DHW line pressure drop across the HIU was 127 kPa.

9.7.3 The number of consecutive seconds where t_{32} > 55°C was 0 seconds.

9.7.4 Performance criteria results can be seen in Table 38, test result data can be seen in Table 39, key metrics can be found in Figure 17.

Table 38 - Module 8 Test 13b Performance Criteria

Module 8 - Test 13b Performance Criteria	
Performance Criteria, Fail if:	**PASS / FAIL**
DHW (at t_{32}) is less than 50°C ±1.0°C (to one decimal place) at 0.13 l/s flow rate, as the HIU must be able to produce DHW to the target temperature at a moderate load	PASS
DHW temperature (t_{32}) exceeds 60.0°C (to one decimal place) for more than 1 second, as this poses a scalding risk	PASS
Primary return temperature (t_{12}) exceeds 55.0°C (to one decimal place) at any point, as this poses a scaling risk	PASS

Table 39 - Module 8 Test 13b Results

Module 8 - Test 13b Results – Mean Average of Last 10 Seconds											
Parameter	**Symbol**	**0.15 l/s (25kW)**	**0.18 l/s (30kW)**	**0.21 l/s (35kW)**	**0.24 l/s (40kW)**	**0.27 l/s (45kW)**	**0.30 l/s (50kW)**	**0.33 l/s (55kW)**	**0.36 l/s (60kW)**	**0.39 l/s (65kW)**	**0.42 l/s (70kW)**
Temperature, primary side flow connection	t_{11} (°C)	55.0	55.0	55.0	**55.0**	55.0	-	-	-	-	-
Temperature, primary side return connection	t_{12} (°C)	24.9	22.7	21.7	**19.6**	18.7	-	-	-	-	-
Volume flow, primary side	q_1 (l/s)	0.202	0.218	0.242	**0.242**	0.242	-	-	-	-	-
Arithmetic mean of primary side power recorded during test	H_1 (kW)	25.4	29.4	33.7	**35.9**	36.7	-	-	-	-	-
Temperature, cold water supply	t_{31} (°C)	9.9	10.2	9.5	**9.7**	9.9	-	-	-	-	-
Temperature, domestic hot water flow from HIU	t_{32} (°C)	51.1	49.2	48.0	**45.5**	44.1	-	-	-	-	-
Volume flow, domestic hot water	q_3 (l/s)	0.151	0.181	0.211	**0.241**	0.257	-	-	-	-	-
Differential pressure, domestic hot water across HIU	dP_3 (kPa)	47	66	90	**127**	245	-	-	-	-	-
Arithmetic mean of DHW power recorded during test	H_3 (kW)	26.1	29.6	33.9	**36.1**	36.7	-	-	-	-	-

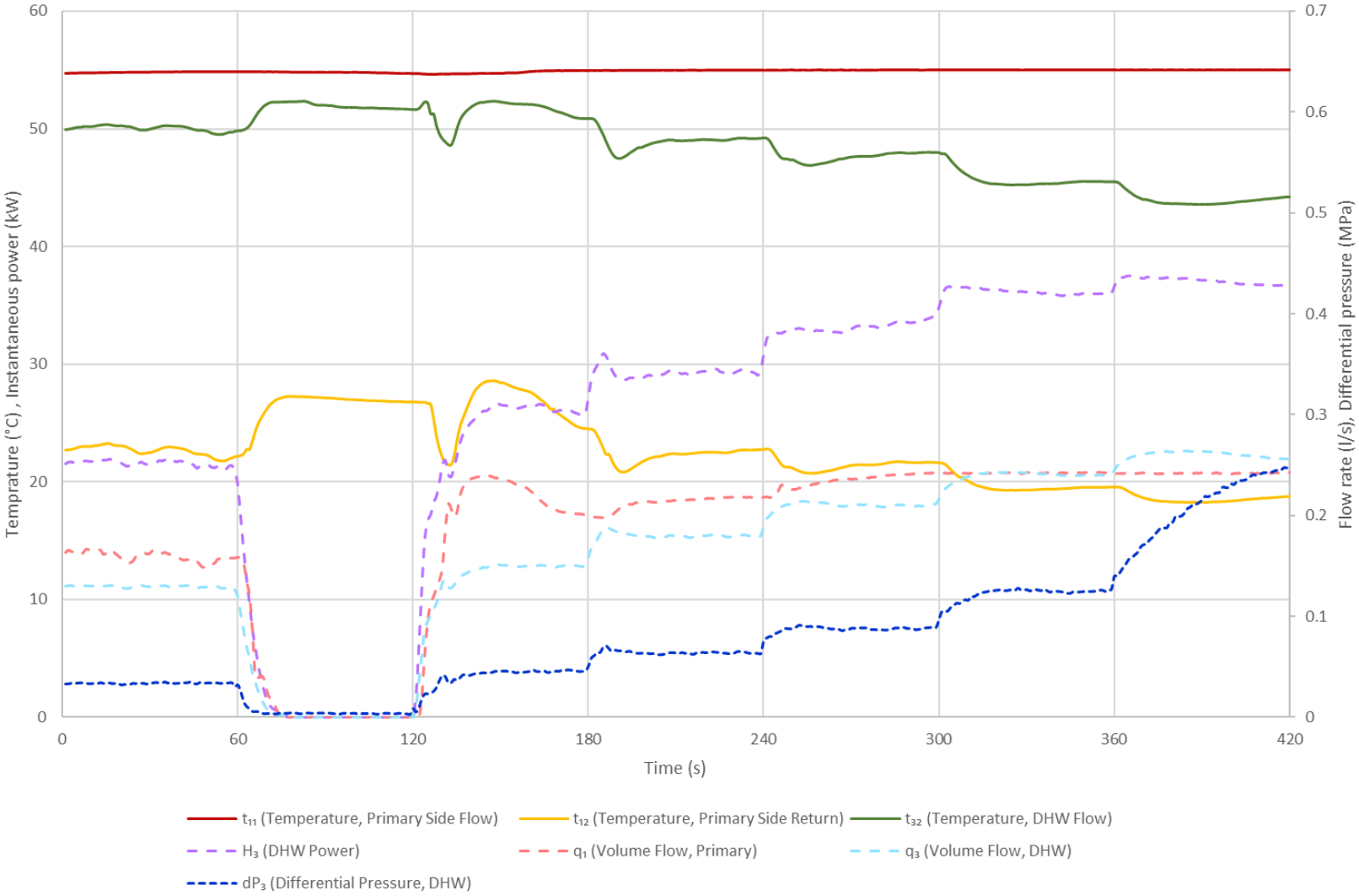

Figure 17 - Test 13b Key Metrics

9.8 Test 21b Information

9.8.1 Objective: To establish HIU performance during periods of no load, when operating in Keep Warm mode.

9.9 Test 21b Results

9.9.1 The Keep Warm operation is valid (based on Test 22b response time criteria).

9.9.2 The Keep Warm does not undergo cycling (i.e. t_{11} varies by more than ±3 °C during the final 3 hours of the test).

9.9.3 Performance criteria results can be seen in Table 41, test result data can be seen in Table 40 and key metrics can be found in Figure 18. Best practice criteria can be found in Table 42.

Table 40 - Module 8 Test 21b Results

Module 8 - Test 21b Results		
Parameter	**Symbol**	**Result**
Mean average volume flow, primary side	q_1 (l/s)	0.0018
Mean average of primary side power recorded during test	H_1 (kW)	0.03
Mean average electrical energy use	$W_{electrical}$ (W)	4.6
Mean average thermal energy use	$W_{thermal}$ (W)	32.6
Overall energy loss per day	(kWh)	0.894
Overall Keep Warm Volume Weighted Avg. Return Temp	VWART (°C)	42

Table 41 - Module 8 Test 21b Performance Criteria

Module 8 - Test 21b Performance Criteria	
Performance Criteria, Fail if:	**PASS/FAIL**
VWART is above 48°C (to one decimal place)	PASS
Primary return temperature (t_{12}) exceeds 55.0°C (to one decimal place) at any point, as this poses a scaling risk	PASS
Primary supply temperature to the HIU (t_{11}) drops to below 39°C	PASS
HIU overall energy losses are greater than 1.000 kWh/day (to three decimal places)	PASS
Test 22b DHW temperature response time test fails (i.e. the HIU Keep Warm operation is not a valid Keep Warm)	PASS

Table 42 - Module 8 Test 21b Best Practice

Module 8 – Test 21b Best Practice Criteria	
Best Practice Criteria if:	**Best Practice**
HIU overall energy losses are less than or equal to 0.700 kWh/day (to three decimal places)	Not Achieved

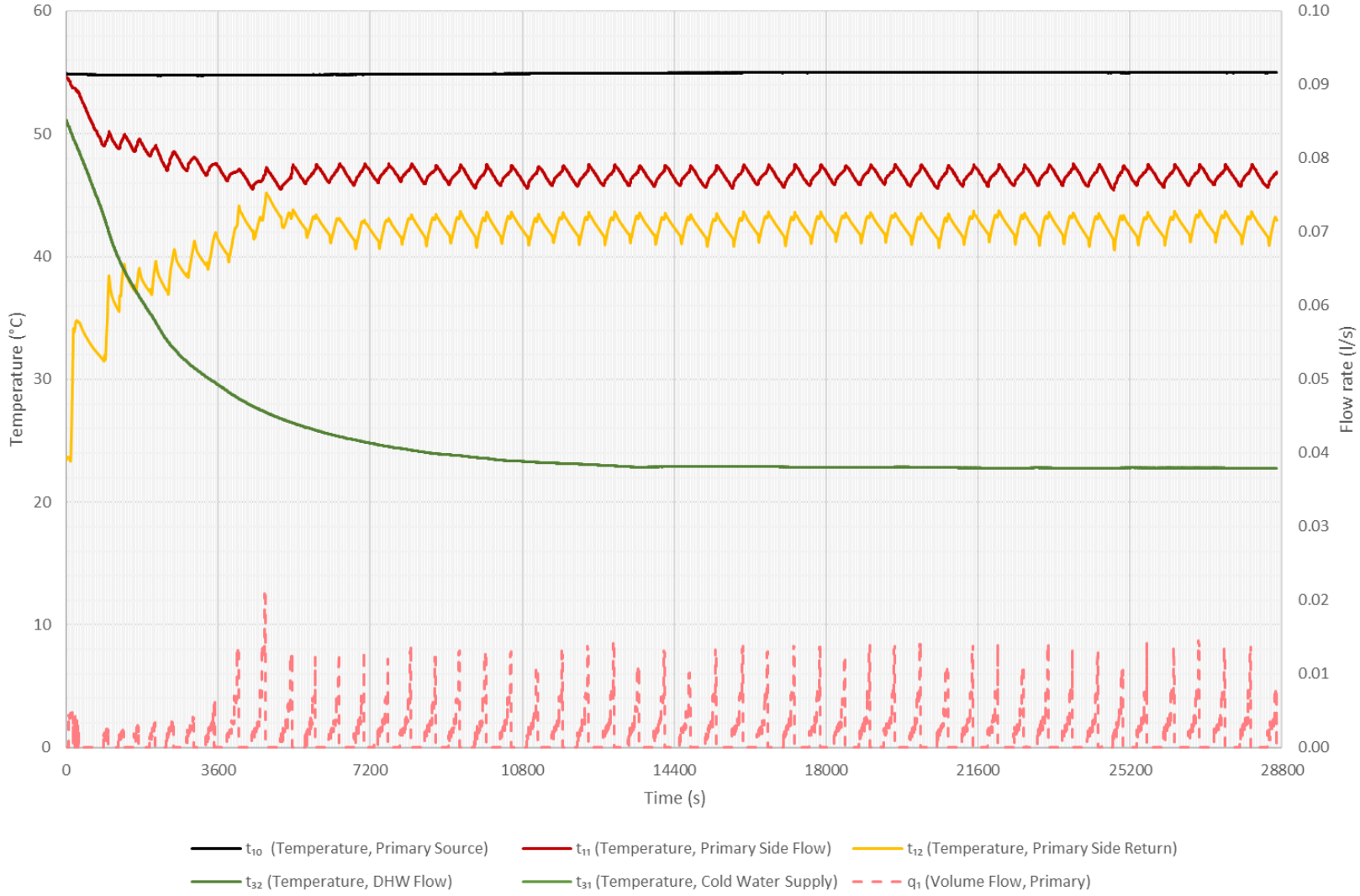

Figure 18 - Test 21b Key Metrics

9.10 Test 22b Information

9.10.1 Objective: To investigate DHW delivery time after a period of at least 8 hours Keep Warm only operation. This tests if the HIU can supply domestic hot water within an acceptable time of turning on the tap, which is a basic comfort requirement.

9.11 Test 22b Results

9.11.1 The Keep Warm operation is valid (based on response time criteria shown in Test 22 performance criteria).

9.11.2 Performance criteria results can be seen in Table 44, test result data can be seen in Table 43 and key metrics can be found in Figure 19. Best practice criteria can be found in Table 45.

Table 43 - Module 8 Test 22b Results

Module 8 - Test 22b Results		
Parameter	**Symbol**	**Result**
Time taken for t_{32} to reach 45.0°C and not subsequently drop below 42.0°C	(s)	11
Number of consecutive seconds where t_{32} > 55°C	(s)	0
Mean average volume flow, primary side	q_1 (l/s)	0.174

Table 44 - Module 8 Test 22b Performance Criteria

Module 8 - Test 22b Performance Criteria	
Performance Criteria, Fail if:	**PASS/FAIL**
DHW response time takes more than 15 seconds to reach 45.0°C (to one decimal place) at t_{32} while not dropping below 42.0°C (to one decimal place) thereafter	PASS
DHW temperature (t_{32}) exceeds 60.0°C (to one decimal place) for more than 1 second, as this poses a scalding risk	PASS
Primary return temperature (t_{12}) exceeds 55.0°C (to one decimal place) at any point, as this poses a scaling risk	PASS

Table 45 - Module 8 Test 22b Best Practice

Module 8 – Test 22b Best Practice Criteria	
Best Practice Criteria if:	**Best Practice**
DHW response time at t32 is less than or equal to 10 seconds	Not Achieved

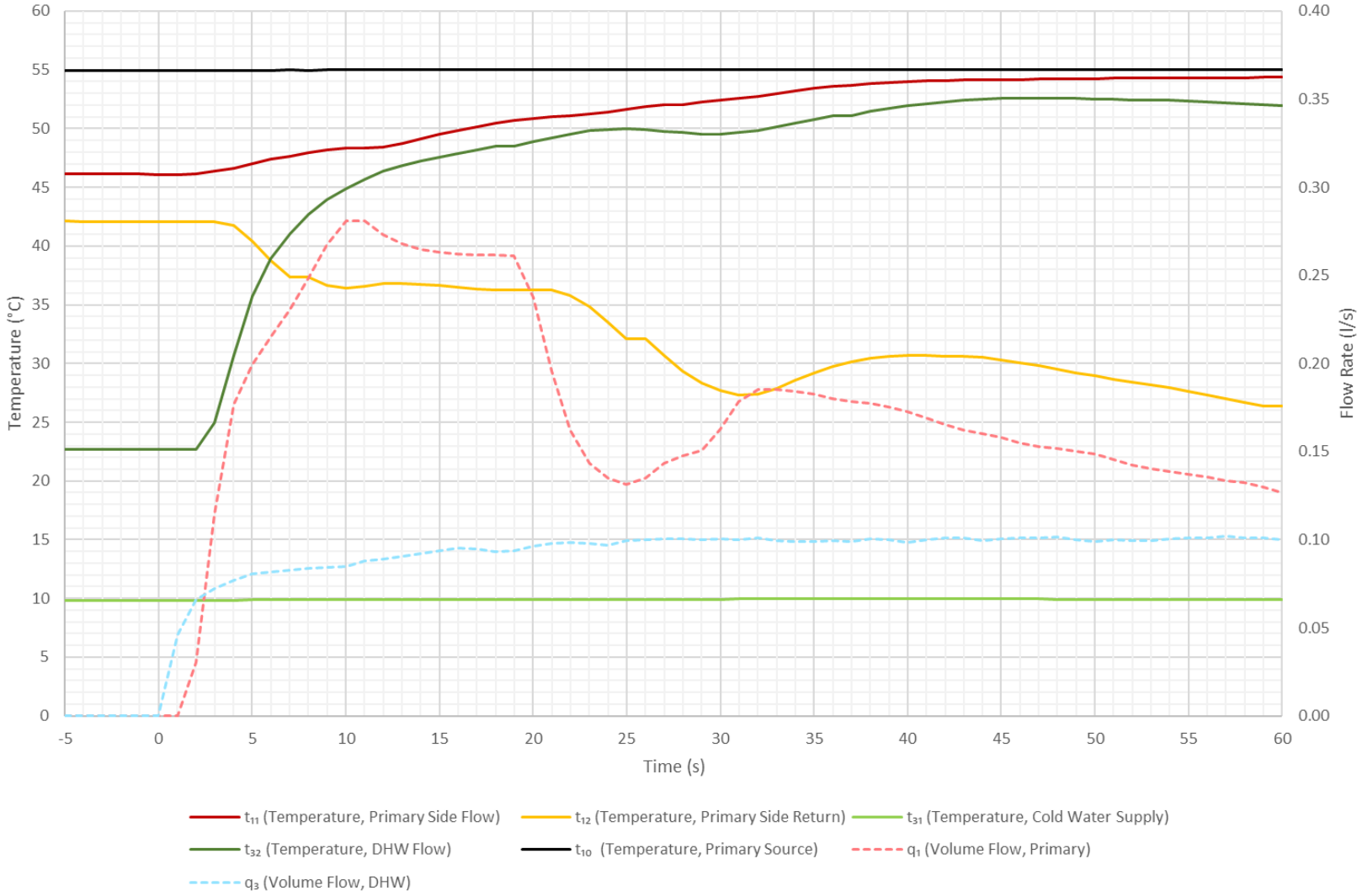

Figure 19 - Test 22b Key Metrics

10 CONCLUSIONS

All conclusions, opinions and interpretations indicated in this report are outside the scope of Enertek's UKAS accreditation.

10.1.1 The HIU has passed the requirements of the BESA Technical Standard for UK HIU Test Regime, V3-Rev002 March 2026 – Modules 1, 2, 7 and 8.

11 EQUIPMENT AND INSTRUMENT LIST

EQUIPMENT NAME	ID NUMBER	CERTIFICATE NUMBER	MEASUREMENT UNCERTAINTY K=2	CALIBRATION DATE	CALIBRATION DUE
Cold Water Supply Probe T_{31}	PRT 6035	CAL-001085	± 0.070 °C	25/09/2025	25/09/2026
DHW Outlet Probe T_{32}	PRT 6036	CAL-001086	± 0.070 °C	25/09/2025	25/09/2026
Primary Inlet Probe T_{11}	PRT 6034	CAL-001084	± 0.070 °C	25/09/2025	25/09/2026
Primary Return Probe T_{12}	PRT 6033	CAL-001083	± 0.070 °C	25/09/2025	25/09/2026
SH Flow Probe T_{22}	PRT 6031	CAL-001080	± 0.070 °C	25/09/2025	25/09/2026
SH Return Probe T_{21}	PRT 6032	CAL-001081	± 0.072 °C	25/09/2025	25/09/2026
Primary Flow T_{10}	PRT 6037	CAL-001161	± 0.072 °C	15/01/2026	15/01/2027
Ambient Temperature	PRT 4607	CAL-000873	± 0.136 °C	25/09/2025	25/09/2026
Flow Meter	FM 601	K59426FW	± 0.0112 l/sec	19/09/2025	19/09/2026
Flow Meter	FM 602	K59425FW	± 0.0132 l/sec	22/09/2025	22/09/2026
Flow Meter	FM 603	K59427FW	± 0.0090 l/sec	22/09/2025	22/09/2026
Flow Meter	FM 605	K59428FW	± 0.0040 l/sec	23/09/2025	23/09/2026
Pressure Transducer	PT 083	K59419P	± 2.7 kPa	18/09/2025	18/09/2026
Pressure Transducer	PT 084	K59420P	± 8.1 kPa	18/09/2025	18/09/2026
Pressure Transducer	PT 085	K59421P	± 3.6 kPa	18/09/2025	18/09/2026
Pressure Transducer	PT 086	K59422P	± 4.0 kPa	18/09/2025	18/09/2026
Pressure Transducer	PT 087	K59423P	± 3.8 kPa	18/09/2025	18/09/2026
Pressure Transducer	PT 088	K59424P	± 4.93 kPa	18/09/2025	18/09/2026
Power Meter	PM 1022	TH120471	± 0.09 W	05/09/2025	05/09/2026
Pipe	PIPE 001	-	-	10/2025	10/2026

The reported expanded uncertainty is based on a standard uncertainty by a coverage factor K = 2, providing a level of confidence of approximately 95 %. The uncertainty evaluation has been carried out in accordance with BS EN ISO/IEC 17025:2017 requirements.

12 APPENDIX A

12.1 VWART Calculations for Modules 1 & 7

	VWART (°C)	Volume (m^3)
DHW	17	33.6
Standby	39	15.4
Space Heating	35	35.6

	VWART (°C)
Summer	24
Winter	29
Overall	26

	DHW Draw Test Results			Post DHW Draw (60 seconds)	
	Power (W)	Primary Flow (m^3/hr)	VWART (°C)	Primary Volume (m^3)	VWART (°C)
Low	9765.8	0.1	17	1.00	17
Medium	15199.2	0.3	17	0.20	16
High	20439.8	0.3	17	0.19	17

DHW Draw Volumes pa		
kWh pa	Hours	Volume pa (m^3)
729	74.65	11.1
297	19.54	4.9
444	21.72	7.3

Post DHW Draw Volumes pa	
Events pa	Volume pa (m^3)
10000	10.038
660	0.131
300	0.056

Standby Test Results	
Primary Flow (m^3/hr)	VWART (°C)
0.002	39

Standby Volumes pa	
Hours	Volume pa (m^3)
7547	15.378

	Space Heating					
	Power (W)	Primary Flow (m^3/hr)	VWART (°C)	kWh pa	Hours	Volume pa (m^3)
0.5kW	500	0.009	34	98	196	1.73
1kW	1045	0.026	35	787	753	19.47
4kW	3972	0.101	36	565	142	14.40

12.1.1 It should be noted that all VWART figures are to within ±2°C tolerance.

12.2 VWART Calculations for Modules 2 & 8

	VWART (°C)	Volume (m^3)
DHW	23	51.7
Standby	42	47.8
Space Heating	35	64.2

	VWART (°C)
Summer	32
Winter	33
Overall	33

	DHW Draw Test Results			Post DHW Draw (60 seconds)	
	Power (W)	Primary Flow (m^3/hr)	VWART (°C)	Primary Volume (m^3)	VWART (°C)
Low	9710.2	0.2	22	1.37	24
Medium	15524.1	0.4	23	0.29	25
High	20498.7	0.6	24	0.26	24

DHW Draw Volumes pa		
kWh pa	Hours	Volume pa (m^3)
729	75.08	17.9
297	19.13	7.8
444	21.66	12.0

Post DHW Draw Volumes pa	
Events pa	Volume pa (m^3)
10000	13.659
660	0.193
300	0.078

Standby Test Results	
Primary Flow (m^3/hr)	VWART (°C)
0.006	42

Standby Volumes pa	
Hours	Volume pa (m^3)
7557	47.825

	Space Heating					
	Power (W)	Primary Flow (m^3/hr)	VWART (°C)	kWh pa	Hours	Volume pa (m^3)
0.5kW	516	0.022	34	98	190	4.23
1kW	1049	0.047	35	787	750	34.92
4kW	3951	0.175	36	565	143	25.01

12.2.1 It should be noted that all VWART figures are to within ±2°C tolerance.

13 APPENDIX B

13.1 Appliance Documentation

13.1.1 The details of the appliance documentation are given in Table 46 below.

Table 46 - Appliance Documentation

#	Component:	Document Submitted (Y/N):	Manufacturer and type:
1	Space Heating Heat Exchanger	Y	Danfoss XB06H+-1-10
2	Domestic Hot Water Heat Exchanger	Y	Danfoss XB06H+-1-26
3	Controller for Space Heating and Hot Water Heating	Y	Taconova TacoControl Z1_S
4	Control Valve and Actuator for Space Heating	Y	ESBE Regelventil SLB126 24V DC 0-10V
5	Space Heating Strainer	Y	Itap s.p.a. Schmutzfänger DN20 IG-IG 3/4" L=70mm (TW)
6	Control Valve and Actuator for Hot Water Heating	Y	ESBE Regelventil SLB126 24V DC 0-10V
7	Temperature Sensors	Y	TiTEC Temperaturmesstechnik GmbH Einschraubfühler M10x1 - 1.5m Kpl. - NTC
8	Domestic Hot Water Isolating Valve	-	-
9	Primary Side Strainer	Y	Itap s.p.a. Schmutzfänger DN20 IG-IG 3/4" L=70mm (TW)
10	Drain Valves	Y	SCE Technology (Ningbo) Co.Ltd. KFE AG-1/2" (AG-3/4") (150°)
11	Vent Valve	Y	Taconova Brand TacoVent Vent 15 1/2 adapted to 16bar for systems
12	Circulation Pump	Y	TacoFlow3 Adapt 15-85/130 TS
13	Heat Meter	-	-
14	Domestic Hot Water Flow Sensor	Y	SIKA VTY 20 0-60l/min
15	Pipes	Y	Supplier: AGS (Italy) Pipes ø18x1,0mm Stainless steel (1.4404 (X2CrNiMo17-12-2))

16	Connections	Y	Brass parts (adapters, fittings, connectors…) from different suppliers.
17	Joints	Y	Same as above
18	Gaskets	Y	EURO-JUNTAS DURANA S.L. AFM34/2
19	O Rings	Y	Lav.El. Gomma EPDM 70Shore
20	Pressure Sensor	-	-
21	Expansion Vessel	Y	CIMM S.p.A. Expansionsgefäss RP 250x438x105 - 3/8"
22	Insulation	Y	IZOPOL DVOŘÁK, s.r.o. EPP
A1	Commissioning Guide	Y	TacoTherm_Dual_Zepto_Betriebsanleitung_e.pdf
A2	Operation Guide	Y	TacoTherm_Dual_Zepto_Betriebsanleitung_e.pdf
A3	Declaration of Conformity	Y	See Section 14.1
A4	Full Parameter List	Y	Module 7 DHW temperature setpoint 50 °C Module 7 keep warm setpoints 47 °C Module 7 DPCV setting 300 mbar Module 8 DHW temperature setpoint 50 °C Module 8 keep warm setpoint 43 °C Module 8 DPCV setting 400 mbar
A5	Maximum Primary Static Operating Differential Pressure	Y	16 bar static and 6 bar differential
	Software Version	Y	V0.38_09.04.2026
	Model Name and Type Number	Y	274.2401.000C TacoTherm Dual ZEPTO SMART 10/26 without HM
	Serial Number	Y	696-00001
	Any other components stated by manufacturer	Y	-
	Waterhammer Arrester	Y	Caleffi Serie 525 / 10bar
	Differential pressure regulator	Y	Caleffi Serie 140 / 16bar
	Safety valve/PRV	Y	Caleffi Serie 311
	Pressure Guage	Y	Caleffi 557 0-4bar

13.2 Appliance Photographs

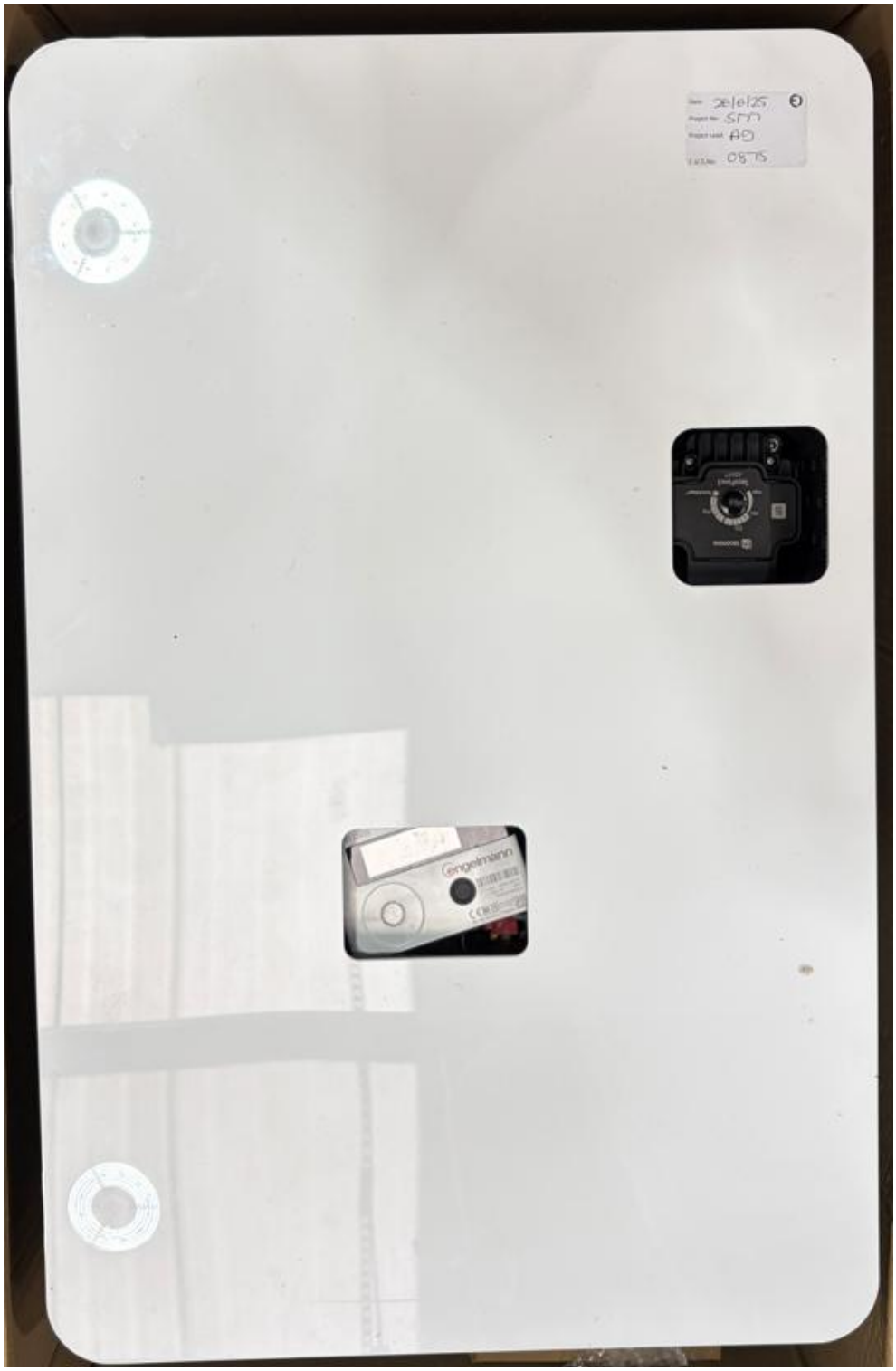

Figure 20 - HIU with Outer Case Fitted

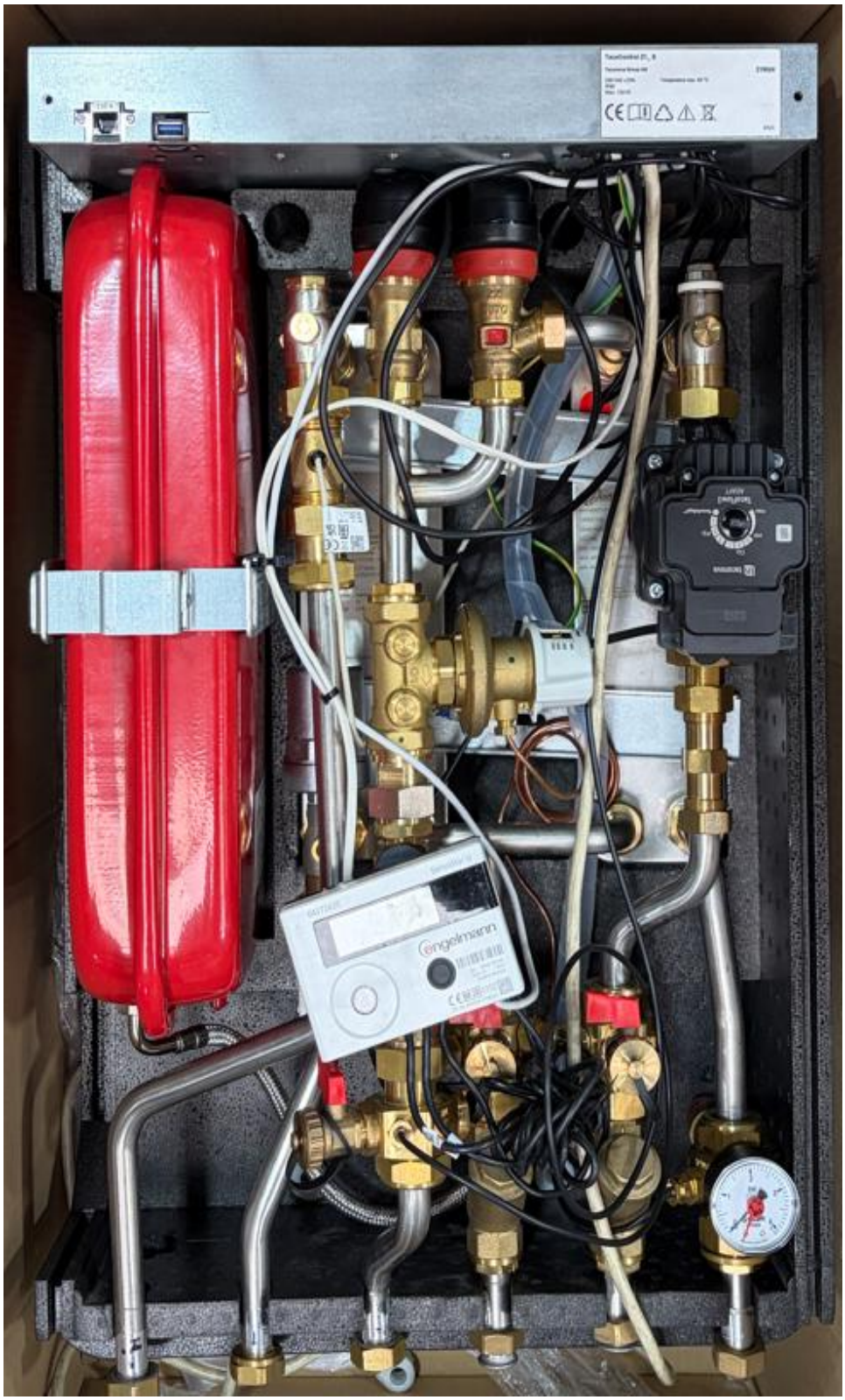

Figure 21 - HIU with Outer Case Removed

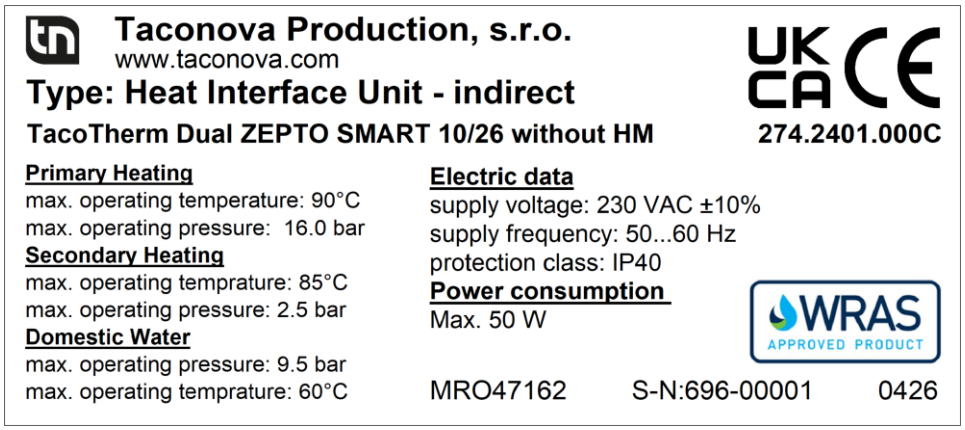

Figure 22 - Nameplate with Model Details and Serial Number

14 APPENDIX C

14.1 UK Declaration of Conformity

taconova

Hydraulischer Abgleich | Verteilertechnik | Systemtechnik | Armaturentechnik

CE | UK CA

KONFORMITÄTSERKLÄRUNG
DECLARATION OF CONFORMITY
DECLARATION DE CONFORMITE

Wir
We Taconova Production s.r.o
Nous
(Name des Anbieters) (supplier's name) (nom du fournisseur)

erklären in alleiniger Verantwortung, dass das Produkt
declare under our sole responsibility that the product
declarons sous notre seule responsabilite que le produit

TacoTherm Dual ZEPTO

Typen: 274.2411.696 |274.2611.696 |274.2712.696|274.4412.696|274.4611.696 |274.4711.696|274.6411.696 |274.6612.696 |274.6712.696 |274.8411.696 |274.8611.696 |274.8711.696| 274. 2401.000C |274.2912.696C |274.4912.696C|274.6912.696C|274.8912.696C

(Bezeichnung Typ oder Modell, Los-, Chargen- oder Seriennummer)
(name, type or model, lot, batch or serial number)
(nom, type ou modele, no de lot, d'echantillon ou de serie)

auf das sich diese Erklärung bezieht, mit der/den folgenden Norm(en) oder normativen Dokument(en) übereinstimmt
to which this declaration relates is in conformity with the following standard(s) or other normative document(s)
auquel se réfère cette déclaration est conforme à la (aux) norme(s) ou autre(s) document(s) normatif(s)

EN60335-2-51:2003/A1:2008/A2:2012 // EN IEC 63000 :2018 EN55014-2:2006+2015 //
EN61000-3-2:2006+2014+A1,A2:2009 // EN61000-3-3:2013 // EN62233:2008 //
EN60335-1 2012/AC:2014/A11:2014 // EN60730-1 : 2011 // EN60730-2-9 :2010 //
EN60730-2-14:1997+A1:2001+A2:2008+A11:2005 //

(Titel und/oder Nummer sowie Ausgabedatum der Norm(en) oder der anderen normativen Dokumente)
(title and/or number and date of issue of the standard(s) or other normative document(s))
(titre et/ou no et date de publication de la (des) norme(s) ou autre(s) document(s) normatif(s))

Gemäss den Bestimmungen der Richtlinie(n),
following the provisions of Directive(s),
conformement aux dispositions de(s) directive(s)
(falls zutreffend) (if applicable) (le cas echeant)

2014/35/EU Low Voltage directive	2016 No. 1101 The Electrical Equipment (Safety)
2014/30/EU Directive for electromagnetic compatibility	2016 No. 1091 The Electromagnetic Compatibility
2011/65/EU RoHS Directive	2012 No. 3032 The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic

(Ort und Datum der Ausstellung) (Place and date of issue) (Lieu et date)	(Name und Unterschrift oder gleichwertige Kennzeichnung des Befugten) (name and signature or equivalent marking of authorized person) (nom et signature du signataire autorise)		
Velesin, den/il/a 2026-04-28	Martin Marek Managing Director TN S.R.O	Andrin Stump Head Product Development	René Freudrich Head Product Management

Taconova Production, s.r.o. | Nová 627 | 382 32 Velešín | Czech Republic
+420 228 888 888 | group@taconova.com | taconova.com/cs

Nr.:6003

Figure 23 - UK Declaration of Conformity

14.2 Water Regulation 4 Certificate

WRAS
WATER REGULATIONS APPROVAL SCHEME

WRAS PRODUCT APPROVAL CERTIFICATE

Approval Number
260302021

Field of application	Products complying with the Water Supply (Water Fittings) Regulations 1999 (England & Wales), the Water Supply (Water Fittings) (Scotland) Byelaws 2014 and the Water Supply (Water Fittings) Regulations (Northern Ireland) 2009.
Approval holder	Taconova UK Limited
WRAS directory section	1350
Product type	Heat Exchangers
Model	274.XXX.XXX RANGE OF HEAT INTERFACE UNITS
Basis of compliance	Tested to regulators Specification Test Code Sheets
Valid from	1st March 2026
Date of expiry	31st March 2031
Authorised by	Ian Hughes, WRAS Approvals Manager

The certificate by itself is not evidence of a valid WRAS Approval.
The certificate must always be shared with the supporting letter.
Confirmation of the current status of an approval must be obtained from the WRAS Approvals Directory (www.wrasapprovals.co.uk/directory/)

WRAS APPROVED PRODUCT

UKAS PRODUCT CERTIFICATION 28741

Certificate issued: 10th March 2026

The Water Regulations Approval Scheme Ltd. Registered in England No, 1303284 Registered office: 6D Lowick Close, Hazel Grove, Stockport, SK7 5ED

Figure 24 - Water Reg 4 Certification

15 BIBLIOGRAPHY

[1] *BESA (Building Engineering Services Association) UK HIU (Heat Interface Unit) Test regime Technical Specification*, V3-Rev002 March 2026

[2] *Technical Standard for UK HIU Test Regime - Space Heating, High Temperature, Indirect HEATING MODULE 1-DH70 Indirect*, Version 1-Rev002: 2026

[3] *Technical Standard for UK HIU Test Regime - Space Heating, Low Temperature, Indirect HEATING MODULE 2-DH55 Indirect*, Version 1-Rev002: 2026

[4] *Technical Standard for UK HIU Test Regime - Domestic Hot Water, High Temperature, Keep Warm HOT WATER MODULE 7-DH70-KWarm*, Version 1-Rev002: 2026

[5] *Technical Standard for UK HIU Test Regime - Domestic Hot Water, Low Temperature, Keep Warm HOT WATER MODULE 8-DH55-KWarm*, Version 1-Rev002: 2026

Report Issue No	Reason for Report Update
1	Original Issue
2	Changes to Sections 4.2.2, 8.7.1 and 8.7.5
3	BESA Review Amendments – Various format, missing text.

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EUA energy&utilities alliance

HHIC HEATING & HOTWATER INDUSTRY COUNCIL